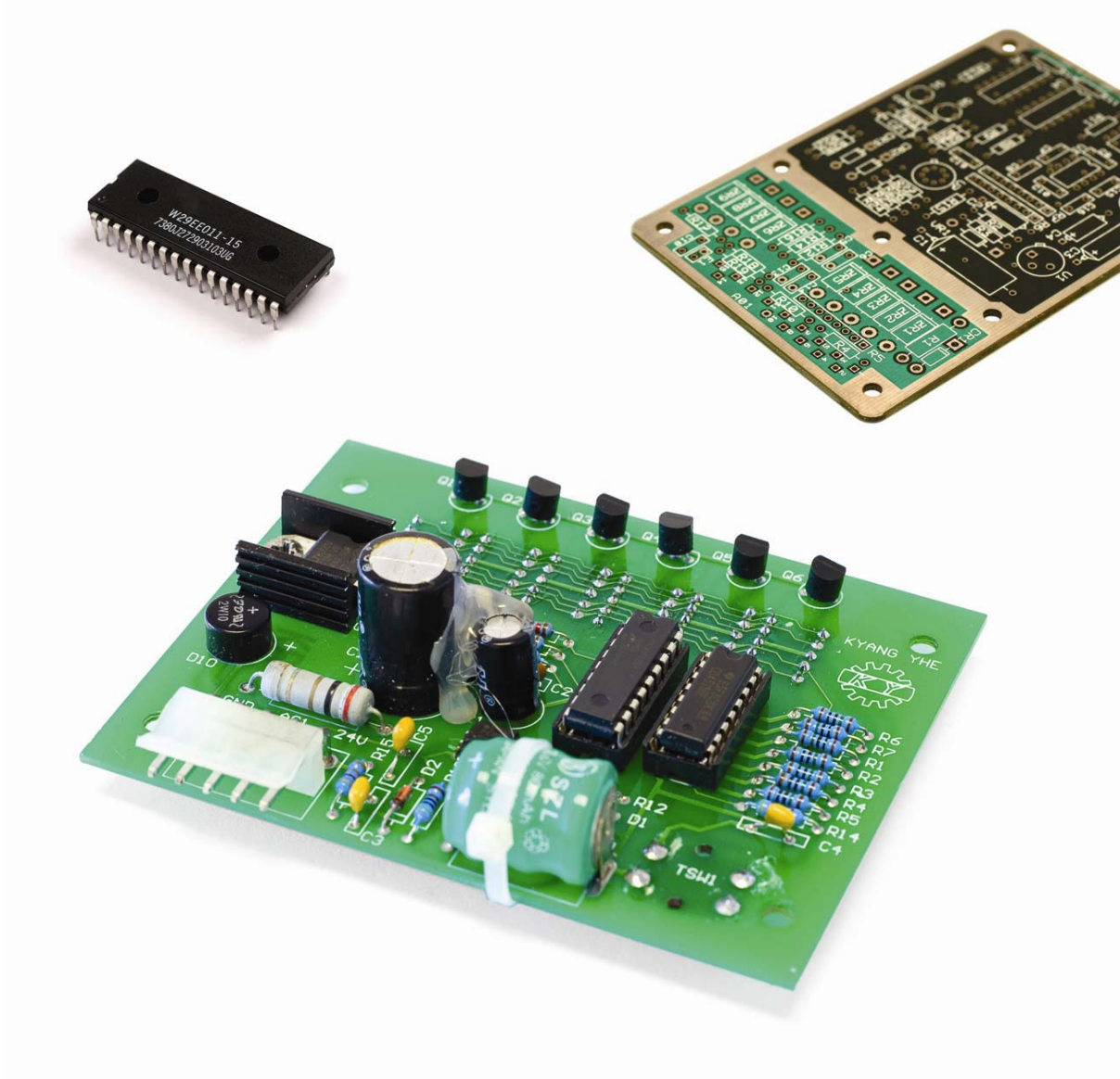


REACH requirements for component suppliers and equipment manufacturers



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Disclaimer

This Guide comprises ENVIRON's opinion concerning how to comply with and respond to the REACH Regulation. This opinion is based on the published legislation and guidance, and extensive research and consultation but is not legally binding. A binding interpretation of Community legislation is the exclusive competence of the European Court of Justice.

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Executive Summary

REACH introduces new requirements on EU component suppliers to provide substance declarations (Article 33) and comply with substance restrictions (Article 67) when they supply their articles (e.g. components and sub-assemblies) to the next manufacturer in the supply chain. REACH is fundamentally different to RoHS where there is no legal obligation on EU suppliers to provide information on the RoHS compliance status of their components and sub-assemblies.

Starting from October 2008 when the first Candidate List was published, Article 33 (1) of the REACH Regulation places a legal obligation on all EU suppliers to inform their manufacturing customers whether the components or assemblies they supply contain any of the REACH Candidate List substances in concentrations > 0.1% w/w. For all components or assemblies which exceed this concentration, the supplier has a legal obligation to provide information on safe use.

From this Candidate List list, by June 2009 ECHA will select the priority substances that will become the first to be considered for Authorisation under REACH. Unless covered by an exemption, companies who wish to continue using these priority substances in the EU will need to apply for an authorisation. The cost and inconvenience of the authorisation conditions are likely to deter all but the most essential or profitable applications.

From June 2009, Article 67 of REACH places a legal obligation on all EU suppliers to comply with the substance restrictions listed in Annex XVII when they supply components or sub-assemblies to manufacturing customers.

Manufacturers should insist that their suppliers comply with these legal obligations as this information enables the manufacturers to make early strategic decisions on whether to design-out components which contain the Candidate List substances. Manufacturers also need this information to assist them to meet their legal obligations to comply with Article 67 substance restrictions and to provide information on Candidate List substances under REACH Article 33 when they supply products to their customers.

The BOMcheck substances declarations web database has been developed to help manufacturers and suppliers manage this information up the supply chain, keep up-to-date with new substances as they are added to the Candidate List and new substance restrictions added to Annex XVII. BOMcheck (www.BOMcheck.net) is an industry-wide initiative which has been developed by Siemens and ENVIRON and is led by the European trade association COCIR (www.cocir.org). COCIR membership includes Siemens, Philips, GE, Agfa, Hitachi, Toshiba, IBM, Intel and Canon. The web database covers REACH, RoHS and other restricted substances legislation. Membership is free for manufacturers and costs 300 Euros per year for suppliers.



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1 Introduction

The REACH Regulation became law throughout the EU on 1 June 2007 and has a phased program of implementation over 11 years. Described as *'the most ambitious chemicals legislation in the world'*, REACH will apply to about 30,000 chemical substances which are currently in use across Europe. REACH is an EC Regulation and is directly applicable throughout all EU Member States. It does not require transposition into national laws of Member States, but does require each Member State to set up a system of controls and penalties for non-compliance. The REACH Regulation has also been adopted in the EEA EFTA States (Iceland, Liechtenstein, and Norway). REACH applies in Iceland, Liechtenstein and Norway in the same way as in the EU Member States.

REACH stands for the **R**egistration, **E**valuation, **A**uthorisation and **R**estriction of **C**hemicals. The Registration and Evaluation elements apply to companies that import or manufacture more than 1 tonne per year of chemical substances in the EU, and are summarised in section 2. However, the Authorisation and Restriction elements affect all companies which manufacture or import into the EU, including component suppliers and equipment manufacturers. Components and equipment are known as "articles" under REACH. The definition of an "article" is discussed in detail in section 3.

The first step for component suppliers and equipment manufacturers is to check that none of the articles they manufacture or import would cause them to be regarded as a chemicals supplier under REACH. In other words, they need to check that none of their articles would require them to carry out registration and evaluation of chemical substances. This is addressed in section 4 of this Guide. It is also important to carry out a critical supplier REACH risk assessment. This identifies whether the availability of components from critical suppliers is at risk because chemical substances are not registered for that use under REACH by an upstream supplier. This is discussed in section 5 of the Guide, which includes a standard letter to send to chemicals suppliers.

The Authorisation element is directly relevant to component suppliers and equipment manufacturers as this will place limits on the use of an increasing number of chemical substances. Under REACH, companies will need to apply for authorisation to continue to use certain chemical substances of very high concern (SVHC). The first Candidate List containing the first 15 SVHC substances was published in October 2008 and the authorisation process will start from 2009. More chemical substances will be added to the Candidate List periodically by Member States, the European Commission and ECHA.

Starting from October 2008 when the first Candidate List was published, REACH places a legal obligation on all EU component suppliers to inform manufacturers further down the supply chain whether the articles they supply to the manufacturer contain any of the Candidate List substances in concentrations > 0.1% weight by weight (w/w) of the component. This enables the manufacturers to make early strategic decisions on whether to design-out components which contain these chemical substances. In turn, from October 2008 REACH places a legal obligation on manufacturers and importers to disclose to consumers on request whether their finished equipment contain > 0.1% w/w of any Candidate List substance. This allows consumers to choose whether to buy equipment which contain these substances of very high concern.

REACH is fundamentally different to RoHS in this regard. Under RoHS, the legal responsibility for ensuring compliance with the substance restrictions rests solely with the



OEM manufacturer or importer who puts the finished branded equipment¹ on the market in the EU. There is no legal obligation on EU suppliers to provide information on the RoHS compliance status of their components and sub-assemblies. As a result, OEM manufacturers and importers incurred considerable costs to gather the necessary compliance information from their suppliers. For example, some contract manufacturers offer to gather this RoHS compliance information from suppliers as an additional business service to their OEM clients.

In contrast, REACH places a legal obligation on all EU suppliers to provide substance declaration information when they supply their articles (e.g. components and sub-assemblies) to the next manufacturer in the supply chain. For example, this includes contract manufacturers when they supply equipment to OEM clients, drawing on information which component suppliers are required to disclose to the contract manufacturer.

Gathering and managing these substance declarations through the supply chain represents a considerable challenge for manufacturers and suppliers. Suppliers need guidance on the Candidate List substances to help them make their declarations to manufacturers. Manufacturers and suppliers need a system to help them manage this information up the supply chain to the consumer, and keep up-to-date with new SVHC substances as they are added to the Candidate List. Manufacturers need to implement these systems early so that they can plan for any required product design changes and minimise any disruption to sales and maintenance of their equipment. The BOMcheck substances declarations web database has been developed specifically to enable management of this information through the supply chain.

The Restriction element is enacted by Article 67 of REACH. From June 2009 this brings into force the list of substance restrictions in Annex XVII of REACH, and replaces the substance restrictions which are currently contained in the Marketing and Use Directive². In addition to substances which are already restricted under the RoHS Directive, this list includes a further 18 substance restrictions which are potentially relevant to electrical and electronic equipment, which are discussed in section 7 of this Guide. All companies that manufacture or import components or equipment into the EU are required to comply with these substance restrictions. As above, suppliers need guidance on these substance restrictions to help them declare their compliance to the next manufacturer in the supply chain. BOMcheck provides this solution.

2 REACH obligations on chemicals manufacturers and importers

REACH requires chemicals suppliers to submit a **registration** dossier to the new European Chemicals Agency (ECHA) in Helsinki for any chemical substance that they manufacture in the EU or import into the EU in quantities greater than 1 tonne per year per legal entity. As part of the registration process, the chemicals suppliers are required to investigate the environmental and health and safety aspects of the chemical substance through a comprehensive program of data collection, testing and assessment. The chemicals suppliers are required to provide safety information down the supply chain so that the risks arising from the use of the chemical substances can be managed properly.

¹ The RoHS substance restrictions apply to finished products which fall under Categories 1 to 7 and 10 of Annex I of the WEEE Directive

² 76/769/EC

ECHA will then **evaluate** whether further investigation of the substance is needed and what further information needs to be provided by industry for that purpose. This information may lead to further risk management actions under the **restrictions** or **authorisations** procedure.

REACH Article 3 (1) provides the following definition of a substance

“Substance means a chemical element and its compounds in the natural state or obtained by any manufacturing process, including any additive necessary to preserve its stability and any impurity deriving from the process used, but excluding any solvent which may be separated without affecting the stability of the substance or changing its composition”

REACH Article 3 (2) provides the following definition of a preparation

“Preparation means a mixture or solution composed of two or more substances”

For existing substances (i.e. in simplified terms these are substances that are already in use in the EU as per Article 28 (3)), there is an option to pre-register and take advantage of a phase-in program for registration. The phase-in program prioritizes substances based on higher volumes and certain substances that have irreversible health effects or may cause long-term adverse impacts to the aquatic environment.

Table 1: Timescales for pre-registration and registration of phase-in substances

Activity	Timescale
Pre-registration of phase-in substances	1 June 2008 – 1 December 2008
Registration of phase-in substances which are either: <ul style="list-style-type: none"> • CMR substances > 1 tonne per year, or • R50/53 substances > 100 tonnes per year, or • Any substance > 1,000 tonnes per year 	1 June 2008 – 30 November 2010
Registration of any phase-in substance > 100 tonnes per year	1 June 2008 – 31 May 2013
Registration of any phase-in substance > 1 tonne per year	1 June 2008 – 31 May 2018

If a phase-in substance is not pre-registered, then no transition periods for registration will be allowed and the substance will have to be registered before the supplier can continue manufacturing, importing or putting more than 1 tonne per year of the substance on the market. From 1 June 2008, new substances (e.g. a new formulation) and non-phase-in substances must be registered before they are placed on the market in quantities greater than 1 tonne per year.

There are additional requirements for substances that the chemicals supplier imports into or manufactures in the EU in quantities greater than 10 tonnes per year. In this case, the chemicals supplier's registration dossier must include a chemicals safety assessment (CSA) which will be documented in the chemical safety report (CSR), in accordance with Article 10 and Article 14. If the substance is considered as "dangerous" according to the Dangerous Substances Directive or as PBT (persistent, bioaccumulative and toxic) or vPvB (very persistent and very bioaccumulative) according to Annex XIII of REACH, then the CSA must be completed with an exposure scenario (ES). The ES describes the conditions under which the risks to human health and environment are "adequately controlled". In particular, it describes how the substance (on its own, in preparations or in articles) is manufactured and used throughout the lifecycle, and provides recommended risk management measures (e.g. use of personal protective equipment, need for local exhaust ventilation) and operational conditions (e.g. duration and frequency of use), so as to ensure safe use of the substance. Downstream users have the right to communicate their uses of the substance to their suppliers, who in turn are required to consider these uses in the ES.

ENVIRON provides a range of detailed services to enable chemicals suppliers to meet their REACH obligations. Further details about ENVIRON's REACH services for chemical suppliers are available at www.vironcorp.com/reach.

3 How the REACH definition of an article applies to components and equipment

REACH provides the following definition of an "article" in Article 3 (3):

"an object which during production is given a special shape, surface or design which determines its function to a greater degree than its chemical composition"

An easy example is a polystyrene cup. Although it is pure polystyrene, its form (a cup shape) means that it is classed as an article and not a substance or preparation. Other examples include board-level components, a circuit board itself, a screw, a bolt, a motor, a battery, a power supply unit, packaging etc. Note that packaging is treated as a separate article in its own right.

"Producer of an article" is defined in Article 3 (4) as

"any natural or legal person who makes or assembles an article within the Community"

"Supplier of an article" is defined in Article 3 (33) as

"any producer or importer of an article, distributor or other actor in the supply chain placing an article on the market"

"Placing on the market" is defined in Article 3 (12) as

"supplying or making available, whether in return for payment or free of charge, to a third party. Import shall be deemed to be placing on the market."

"Recipient of an article" is defined in Article 3 (35) as

"an industrial or professional user, or a distributor, being supplied with an article but does not include consumers"

The supply chain can involve several tiers of suppliers who each place articles on the market for assembly into more complicated articles by the next producer in the chain. For example, take the manufacture of a power supply unit which is carried out by a contract manufacturer within the EU, starting from an FR4 circuit board which is manufactured from an epoxy resin, Figure 1. The circuit board manufacturer forms the circuit board from the epoxy resin (a preparation) and copper foil to create an article which it supplies to a circuit board assembler. The circuit board assembler purchases commodity components (articles) from suppliers who have imported the components into the EU. The circuit board assembler populates the board to create another article (the assembled board) and supplies this to the contract manufacturer. The contract manufacturer then assembles the populated circuit board into the housing (another article) together with cables (more articles) to form the power supply unit (another article).

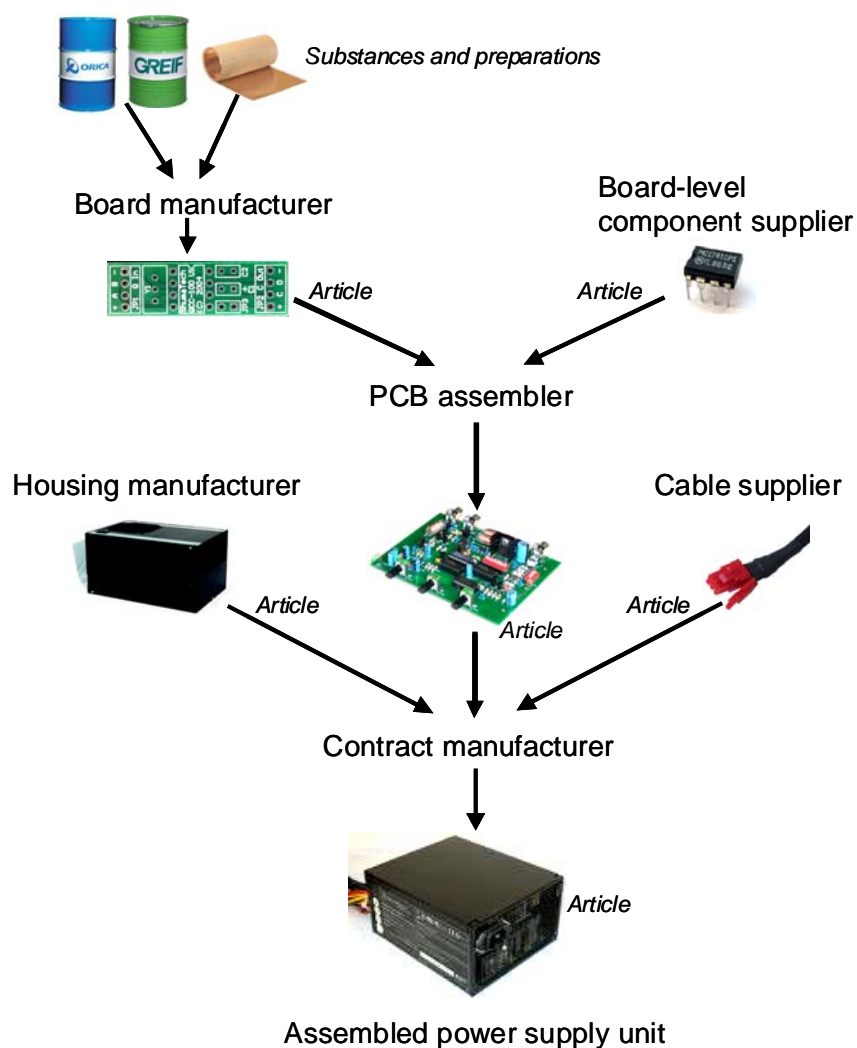


Figure 1: Articles placed on the market by producers and suppliers for the manufacture of a power supply unit carried out by a contract manufacturer in the EU

In the example in Figure 1, the board manufacturer, PCB assembler, housing manufacturer and contract manufacturer are all producers that place articles on the market. In this example, the component supplier and cable supplier are importers of articles which are manufactured outside the EU. The component supplier and cable supplier have the same REACH compliance requirements as the board manufacturer, PCB assembler and housing manufacturer who manufacture articles within the EU.

4 As an article manufacturer or importer, do you have any obligations to register and investigate chemicals?

This set of four questions checks whether there are any circumstances under which a component supplier or equipment manufacturer would be regarded as importing substances or preparations into the EU. In other words, do the articles that you import or manufacture in the EU mean that the REACH Regulation treats you like a chemical supplier. If you can answer “No” to all of these questions then you do not have any obligations to register or investigate chemicals for REACH. In particular, you do not have to submit a registration dossier to the new European Chemicals Agency (ECHA) in Helsinki under Article 6 or Article 7 (1). If you answer “Yes” to these questions, then you need to contact ENVIRON for further advice.

4.1 Importing articles into the EU accompanied by substances or preparations

Question	Answer
Do you import components or equipment into the EU? If so, is any equipment or component accompanied by substances or preparations? For example, do you import equipment which is packaged together with reagents, lubricants, gels?	Yes / No
If the answer to the above question is yes, do you import more than 1 tonne per year of this substance into the EU?	Yes / No

If the answer to both of these questions is yes, then contact ENVIRON as soon as possible for assistance in understanding and complying with obligations for registration of substances under REACH Article 6. The deadline for pre-registration of substances for REACH is 1 December 2008.

4.2 Articles which act as containers for release of substances or preparations

Question	Answer
Does any component or equipment that you manufacture or import into the EU act as a container for release of substances or preparations when it is put on the market? For example, a printer cartridge containing inks? In this case, the main function of the cartridge is to control the release of ink.	Yes / No
If yes, do you put more than 1 tonne per year of this substance on the market in the EU?	Yes / No

If the answer to both these questions is yes, then contact ENVIRON as soon as possible for assistance in understanding and complying with obligations for registration under REACH Article 6. The deadline for pre-registration of substances for REACH is 1 December 2008.

Explanatory Note

Manufacturers and importers of an article which acts as a container for release of substances or preparations are treated like a chemical supplier. In other words, a manufacturer or importer that supplies a pen is treated like a chemical supplier that supplies the ink.

4.3 Articles which act as a carrier material for release of substances or preparations

	Answer
Does any component or equipment that you manufacture or import into the EU act as a carrier material for release of substances or preparations when it is put on the market? For example, a cloth impregnated with polish? In this case the main function of the cloth is to release polish.	Yes / No
If yes, do you put more than 1 tonne per year of this substance on the market in the EU?	Yes / No

If yes, then contact ENVIRON as soon as possible for assistance in understanding and complying with obligations for registration under REACH Article 6. The deadline for pre-registration of substances for REACH is 1 December 2008.

Explanatory Notes

Manufacturers and importers of an article which acts as a carrier material for release of substances or preparations are treated like a chemical supplier. In other words, a manufacturer or importer that supplies a cloth impregnated with polish is treated like a chemical supplier that supplies the polish.

4.4 Other intentional release of substances or preparations from articles

	Answer
Does any component or equipment that you manufacture or import into the EU contain any other substances or preparations which are intended to be released during normal and reasonably foreseeable conditions of use? For example, release of perfume from a scented eraser?	Yes / No
If yes, do your articles release more than 1 tonne per year of this substance in the EU?	Yes / No

If yes, then contact ENVIRON as soon as possible for assistance in understanding and complying with obligations for registration under REACH Article 7 (1). The deadline for pre-registration of substances for REACH is 1 December 2008.

Explanatory Notes

In practice, there are very few circumstances where an article contains a substance which is intended to be released, but where the article is not acting as a container of the substances or a carrier material for a substance. In the context of Article 7 (1), an intended release is deliberately planned and has a specific function for the article, but it is frequently not the main function of the article. An often quoted example of an article which falls under Article 7 (1) is the release of perfume from a scented eraser.

A release is not considered to be an intended release in the following cases:

- A release from the article occurs during use or maintenance (which is carried out to improve product quality or safety) and the release does not contribute to the function of the article. For example, releases from washing clothes where remnants of different chemicals used in clothing manufacture (dyes, softeners, starch etc) are removed over several washing cycles.*
- A release of a substance which is an unavoidable side-effect of the functioning of the article. Without the release the article would not work, but the release is not directly intended. For example, wear and tear of materials under high friction, such as break linings, tyres etc.*
- A release which is an unavoidable consequence of the product function, or which is formed during a chemical reaction of any kind. For example, ozone released from photocopier machines. Also releases of substances from chemical reactions caused by accidents or product malfunctions, for example combustion products from an article catching fire.*
- A release which is incidental, arising from an accident or inappropriate use. For example, a thermometer which drops and breaks. This also includes any form of misuse and inappropriate use which is not in accordance with the manufacturers instructions for use, or the functionality of the product – even if it could have been anticipated.*

5 Critical component supplier REACH risk assessment

Manufacturers should consider carrying out a REACH risk assessment of their critical component suppliers. This identifies whether the availability of components from critical suppliers is at risk because substances are not registered for that use under REACH by an upstream supplier in the EU. The risk that failure to comply with REACH requirements may threaten the continued availability of components from critical suppliers will depend on a number of factors including:

- The size and level of REACH awareness of the supplier. Small suppliers are less likely to be aware of the need to check with their upstream suppliers in the EU whether substances that they use in the manufacturing process or for supply with the component, have been pre-registered by 1 December 2008 and will be registered for that use.
- The component supplier is using specialist substances during the manufacturing process or for supply with the component. In this case, it is important for the supplier to check with their upstream suppliers in the EU whether these specialist substances have been pre-registered by 1 December 2008 and will be registered for that use.



- The component supplier is using substances in an unusual way. As above, it is important for the supplier to check with their upstream suppliers in the EU whether this unusual use of the substance will be included in the registration dossier.

For a critical component supplier where continued availability of components may be at risk, the manufacturer should require the component supplier to write to their upstream chemical supplier to obtain confirmation that:

- the upstream chemical supplier intends to pre-register the substances by 1 December 2008, and carry out full registration by the relevant deadline date
- the upstream chemical supplier will include the critical suppliers use of the substance in their registration dossier

For example, a small supplier in the EU which is manufacturing bespoke high voltage transformers for an OEM and is using a specialist chemical preparation to coat the coils for electrical isolation. The OEM would identify the continued availability of transformers from this strategically important supplier as being at risk in case the upstream chemical supplier does not:

- Pre-register the substances used in the chemical preparation by 1 December 2008;
- Register the substances for use in an electrical isolation coating.

The OEM should require the transformer supplier to write to their upstream chemical supplier to gain confirmation on these issues as soon as possible, so that the OEM can take appropriate action. ENVIRON has developed a standard letter that the critical component supplier can adapt and send to their upstream chemical supplier, Figure 3.

<p><i>[Supplier name and address]</i></p> <p><i>[Date]</i></p> <p>Dear <i>[Supplier]</i></p> <p>To ensure continued compliance with the EC REACH Regulation, please can you confirm the following details so that we can continue to buy substances and preparations from you.</p>		<p>Delete as applicable</p>
<p>We confirm that we will pre-register the following substance/ all substances in the following preparation <i>[delete as applicable]</i> by 1 December 2008</p> <p><i>[Provide the name of substance or preparation here]</i></p>	<p>Yes / No</p>	
<p>We confirm that we will register the above substance/ all substances in the above preparation <i>[delete as applicable]</i> by the deadline dates specified in the REACH Regulation</p>	<p>Yes / No</p>	



We confirm that the registration dossier for the above substance/ all substances in the above preparation <i>[delete as applicable]</i> will include the following use <i>[Provide a brief description of your use of the substance or preparation here]</i>	Yes / No
Signature	
Name	
Position	
On behalf of [Supplier name]	
Date	
<p>Please returned a signed copy of this letter by XX/XX/2008.</p> <p>If you are not in a position to answer these questions (e.g. because you are not the first importer or manufacturer of the substance or preparation in the EU) then please forward this letter to your supplier and ask them to provide confirmation to you asap, as per the above timescales, so that we can continue to buy from you.</p> <p>Thank you for your cooperation.</p> <p>Yours sincerely.</p>	

Figure 3: Standard letter for component suppliers and equipment manufacturers to send to their chemicals suppliers

6 Authorisation of substances of very high concern (SVHC)

The Authorisation element of REACH is directly relevant to component suppliers and equipment manufacturers as this will place limits on the use of an increasing number of chemical substances. By June 2009 ECHA will select the priority substances from the Candidate List (see section 7) that will become the first to be considered for Authorisation under REACH. Substances that will be included in the Authorisation list cannot be manufactured or imported into the EU from a specific date set by the Commission, except if the companies have obtained an authorisation for their specific use(s). This authorisation can be granted either because the risks are controlled or because the socio-economic benefits outweigh the risks. The aim of the authorisation process is to ensure that risks from these priority substances are properly controlled and that these substances are progressively replaced by suitable alternative substances or technologies.

As noted by ECHA³, the substances which are included in the authorization process have intrinsic hazardous properties of such concern that the Community needs to decide about the adequacy of the control of the risks arising from their uses or whether the socio-

³ Guidance on Inclusion of Substances in Annex XIV, ECHA, August 2008



economic benefits outweigh the risks arising from the use of such substances. To this end all manufacturers, importers and downstream users applying for authorisations are required to analyse the availability of alternatives, consider their risks, and the technical and economic feasibility of substitution (Article 55).

The process that ECHA follows to create the Candidate List of substances, from which the priority list requiring authorization will be drawn, is set out in Article 59 and discussed in section 7. The first Candidate List contains 15 SVHC substances and was published in October 2008. More substances will be added to the Candidate List periodically by Member States, the European Commission and ECHA.

Between January and April 2009, ECHA will publicly consult on the deadline date by which applications for authorisation to use these priority substances must be received, and any uses which should be permanently exempted from authorisation. The final details on deadline dates for authorisation applications and any permanent exemptions for specific uses will be agreed by the European Commission and recorded in Annex XIV of REACH.

Once the final details have been published in Annex XIV, companies who wish to continue to use the substances (in a use not covered by a permanent exemption) will need to apply for an authorisation for that use, regardless of the quantity of the substance used. The authorisation process will start from late 2009 and all applications must be received by the deadline dates specified in Annex XIV. Companies should, of course, check whether an upstream user has already submitted an application that would cover their use. The application must include an analysis of alternatives and where suitable alternatives are available, timescales for substitution plans.

The European Commission will grant an authorisation if the applicant can demonstrate that the risk from the use of the substance is adequately controlled. Each authorisation will be subject to a time-limited review, which will be set on a case-by-case basis in accordance with Article 61. Similar to exemptions under the RoHS Directive, authorisations may be amended or withdrawn as a result of the review. In addition, authorisations can be amended or withdrawn at any time when new information on possible substitutes becomes available or the circumstances in the original authorisation have changed so as to affect the risk to human health or the environment, or the social-economic impact.

As noted by the ENDS report⁴, the cost and inconvenience of the conditions expected to be placed on authorized substances are likely to deter all but the most essential or profitable applications.

Starting from October 2008 when the first Candidate List was published, REACH places a legal obligation on all EU component suppliers to inform manufacturers further down the supply chain whether their components contain any of the Candidate List substances in concentrations > 0.1% weight by weight (w/w) of the component. This enables the manufacturers to make early strategic decisions on whether to design-out components which contain these substances. Most manufacturers will choose to phase out Candidate List substances from their equipment for the following reasons:

- For uses not covered by a permanent exemption in Annex XIV, the continued manufacturing of components in the EU which contain priority substances drawn from the Candidate List will depend on whether an authorisation is issued by the European Commission. There is no guarantee that the Commission will issue an authorisation.

⁴ ENDS Report 402, July 2008

Furthermore, each authorisation will be for a limited time period after which the authorisation will be reviewed and could be removed. Continued use of these components represents a business risk to the manufacturer that the components may no longer be available in the EU.

- To avoid this business risk, most companies will choose to phase out components containing the Candidate List substances where possible. As a result, companies that continue to use components containing these substances will find that they become more expensive and have less availability.
- Starting from October 2008 REACH places a legal obligation on manufacturers and importers to disclose to consumers on request whether their finished equipment contains > 0.1% w/w of any Candidate List substance. This allows consumers to choose whether to buy equipment which contain these substances of very high concern. As consumer awareness of these substances increases, this will bring increasing pressure for manufacturers to phase out the use of these substances.

7 Candidate List substances for authorisation

The process that ECHA follows to create the Candidate List of substances (whose continued use will require authorisation under REACH) is set out in Article 59. ECHA published the first Candidate List of 15 substances in October 2008, Table 2. ECHA has acknowledged that this first Candidate List would have a “high profile” and that the timeframe for component suppliers and equipment manufacturers to react to the list was very short.

Table 2 analyses this first Candidate List and identifies whether the substances are likely to be found in electrical and electronic equipment.

The Candidate List will be updated regularly in response to applications to add new substances to the list made by Member States and ECHA acting on behalf of the European Commission. For example, the European Commission has already requested ECHA to prepare applications (known as Annex XV dossiers) to add another 5 substances to the Candidate List. The names of these 5 substances will be published in later in 2008 and the substances are expected to be added to the Candidate List in early 2009.

In future, substances may be added to the Candidate List simply because they are already identified in other items of legislation as being hazardous. For example, Annex 1 of the Dangerous Substances Directive⁶ lists about 800 substances which are already identified as CMR (carcinogenic, mutagenic or toxic for reproduction) category 1 or 2 substances. Article 59 specifically notes that when ECHA or a Member State prepares a dossier for a substance to be included in the Candidate List, the dossier “*may be limited, if appropriate, to a reference to an entry in Annex 1 of the Dangerous Substances Directive*”.

⁶ Directive 67/548/EEC

Table 2: The 15 substances of very high concern in the first Candidate List

Substance	Likely to be found in electrical and electronic equipment?
Anthracene	No. The only current commercial use of anthracene is in pyrotechnics used for film and theatre productions as a component of black smoke. Anthracene is also found in coal tar derivatives such as creosote used for wood treatment.
MDA (4,4'-Methylene dianiline)	No. Less than 4,000 tonnes of MDA per year are used as a hardener for epoxy resins, hardener in adhesives and intermediate in the manufacture of polyurethane. However, in all cases the MDA is reacted in a polymerisation process and so no free MDA is ever found in any component of electrical and electronic equipment.
DBP (dibutyl phthalate)	Yes. DBP is often used, in combination with other phthalates, in flexible PVC. Typical phthalate content in PVC ranges from 30 to 45% w/w, of which DBP is a major component at up to 15%. DBP is also used in neoprene and nitrile rubber, PVA adhesives, nitrocellulose lacquers, printing inks, sealants and coatings.
Cobalt dichloride	Very unlikely. Used as a humidity indicator in hygrometers, barometers and self-indicating silica gels and also as an absorbent agent for ammonia gas (e.g. gas masks).
Diarsenic pentoxide	Very unlikely. The nearest application to the electrical and electronics industry is for the manufacturing of certain types of glass.
Diarsenic trioxide	Very unlikely. Although diarsenic trioxide is used in the manufacturing process for arsenide semiconductors, diarsenic trioxide is not found in the manufactured semiconductor components. The nearest application to the electrical and electronics industry is for the manufacturing of certain types of glass.
Sodium dichromate (dehydrate form)	No. Sodium dichromate (dehydrate form) is used in the metal finishing industry for chrome plating and corrosion resistance (passivating and anodising). However, sodium dichromate itself is not found in or on the treated metal surfaces.
Musk xylene	No. Musk xylene has been used since the early 1900s as a fragrance ingredient in perfumes, soaps, detergents and cosmetics.
DEHP	Yes. DEHP is widely used as a plasticiser in polymer products, mainly PVC. In flexible PVC the typical phthalate content ranges from 30 to 45% w/w. DEHP is also used in other vinyl resins, cellulose ester plastics, dielectric fluid in capacitors, adhesives, sealants, lacquers and paints.

Substance	Likely to be found in electrical and electronic equipment?
HBCDD (hexabromocyclododecane)	Yes. HBCDD is used as an additive flame retardant in high impact polystyrene (HIPS) which is found in electrical equipment including housings and distribution boxes. Typical content range is 5% to 7%. HBCDD is also used in expandable polystyrene (EPS) and extrudable polystyrene (XPS).
SCCP (short-chain chlorinated paraffins)	Possible. SCCP are currently used as a flame retardant in textiles and rubber, in paint and in sealants and adhesives.
TBTO (tributyltin oxide)	Possible. TBTO is used at concentrations at about 1% in biocides used in several manufacturing applications including polyurethane foam, where it is added during the 'blowing process' and is subsequently incorporated into the polymer matrix. An amendment to Annex XVII is currently being prepared which will ban all uses of TBTO in articles.
Lead hydrogen arsenate	No. Lead hydrogen arsenate was previously used as a pesticide.
Triethyl arsenate	No. Although triethyl arsenate is used in the manufacturing process for arsenide semiconductors, triethyl arsenate is not found in the manufactured semiconductor components.
BBP (benzylbutyl phthalate)	Yes. BBP is one of the most expensive phthalates and so other phthalates are generally used when possible. However, BBP is used as a plasticiser in polymer products, mainly PVC. In flexible PVC the typical phthalate content ranges from 30 to 45% w/w. BBP is also used in certain sealants, adhesives, paints, inks and lacquers

8 Requirement for component suppliers to provide substance declarations to manufacturers

Article 33 (1) requires any supplier of an article which contains more than 0.1% weight by weight (w/w) of any substance on the Candidate List to provide the **recipient of the article** with:

“sufficient information, available to the supplier, to allow safe use of the article including, as a minimum, the name of that substance.”

“Recipient of an article” is defined in Article 3 (35) as

*“Recipient of an article: means an **industrial or professional user**, or a distributor, being supplied with an article but does not include consumers”*



This obligation applies to all components, sub-assemblies and finished products which are supplied to industrial or professional users, or distributors, in the EU. Take the example in Figure 1 of a power supply unit which is manufactured by a contract manufacturer within the EU. In this example, the legal obligation to inform the next recipient whether an article contains more than 0.1% (w/w) of any substance on the Candidate List applies to:

- bare circuit boards manufactured by the board manufacturer;
- board-level components imported by the board-level component supplier;
- assembled circuit board manufactured by the PCB assembler;
- housing manufactured by the housing manufacturer;
- cables imported by the cable supplier;
- power supply unit assembled by the contract manufacturer

The ECHA press release published on 30 June⁷ confirms that this legal obligation for all EU component suppliers to inform manufacturers and distributors further down the supply chain whether their components contain any of the Candidate List substances in concentrations > 0.1% weight by weight (w/w) of the component starts from October 2008 when the first Candidate List was published.

REACH is fundamentally different to RoHS in this regard. Under RoHS, the legal responsibility for ensuring compliance with the substance restrictions rests solely with the OEM manufacturer or importer who puts the finished branded equipment⁸ on the market in the EU. There is no legal obligation on EU suppliers to provide information on the RoHS compliance status of their components and sub-assemblies. As a result, OEM manufacturers and importers incurred considerable costs to gather the necessary compliance information from their suppliers. For example, some contract manufacturers offer to gather this RoHS compliance information from suppliers as an additional business service to their OEM clients.

In contrast, REACH places a legal obligation on all EU suppliers to provide substance declaration information when they supply their articles (e.g. components and sub-assemblies) to the next manufacturer in the supply chain. For example, this includes contract manufacturers when they supply equipment to OEM clients, drawing on information which component suppliers are required to disclose to the contract manufacturer.

The substance declaration obligations also apply to the packaging materials, regardless of whether it is manufactured in the EU or imported as part of imported goods. Packaging is always treated as a separate 'article' under REACH and a separate substance declaration is required for the packaging.

8.1 Supplier substance declarations

Starting from publication of the first Candidate List in October 2008, REACH places a legal obligation on all EU component suppliers to inform manufacturers further down the supply

⁷ ECHA/PR/08/18, 30 June 2008

⁸ The RoHS substance restrictions apply to finished products which fall under Categories 1 to 7 and 10 of Annex I of the WEEE Directive

chain whether their components contain any of the Candidate List substances in concentrations > 0.1% weight by weight (w/w) of the component. Manufacturers should insist that their suppliers comply with these legal obligations as this information enables the manufacturers to make early strategic decisions on whether to design-out components which contain these substances.

As discussed in section 6, many manufacturers will choose to phase out Candidate List substances from their equipment for the following reasons:

- For uses not covered by a permanent exemption in Annex XIV, the continued manufacturing of components in the EU which contain these substances will depend on whether an authorisation is issued by the European Commission. There is no guarantee that the Commission will issue an authorisation. Furthermore, each authorisation will be for a limited time period after which the authorisation will be reviewed and could be removed. Continued use of these components represents a business risk to the manufacturer that the components may no longer be available in the EU.
- To avoid this business risk, most companies will choose to phase out components containing the Candidate List substances where possible. As a result, companies that continue to use components containing these substances will find that they become more expensive and have less availability.
- Starting from October 2008 REACH places a legal obligation on manufacturers and importers to disclose to consumers on request whether their finished equipment contains > 0.1% w/w of any Candidate List substance. This allows consumers to choose whether to buy equipment which contain these substances of very high concern. As consumer awareness of these substances increases, this will bring increasing pressure for manufacturers to phase out the use of these substances.

Manufacturers also need this information from their suppliers to assist the manufacturers to meet their legal obligations to provide information on Candidate List substances to customers under REACH Article 33. If the customer is an industrial or professional user, or a distributor, then Article 33 (1) requires the manufacturer to provide this information when they supply their products. If the customer is a consumer (e.g. a private individual, household user etc) then under Article 33 (2) the manufacturer is required to provide this information free-of-charge within 45 days of receiving a request from any consumer (see section 10).

8.2 Information on safe use

If a component does contain > 0.1% w/w of a Candidate List substance the component supplier is also required to provide “*sufficient information, available to the supplier, to allow safe use of the article*”. The ECHA Guidance¹⁰ indicates that the component supplier should consider what type of information and level of detail is appropriate to provide to the next manufacturer down the supply chain. In the case where suppliers are providing components for manufacturers to assemble into electrical and electronic equipment, ENVIRON’s opinion is that it is sufficient to provide the substance name, CAS number and risk phrase classification. This information is available to all suppliers, and enables the manufacturer to take appropriate steps to ensure safe use of the component during the

¹⁰ Guidance on requirements for substances in articles, ECHA, May 2008



assembly process. An example of the information that should be provided by component suppliers if their components contain > 0.1% w/w of DEHP is provided in Table 3.

Table 3: Information to be supplied with components which contain > 0.1% w/w DEHP

Substance name:	di(ethylhexyl)phthalate (DEHP)
CAS. No:	117-81-7
Classification:	Risk phrases R60-R61, toxic and toxic to reproduction

8.3 Ongoing supplier compliance requirements from October 2008

EU component suppliers have a legal obligation to provide substance declarations and information on safe use immediately from the date that a substance is included in the Candidate List. For the first list of substances, the press release issued by ECHA on 30 June confirms that these legal obligations started immediately when the Candidate List was published in October 2008. More substances will be added to the Candidate List every year by Member States, the European Commission and ECHA. For example, the European Commission has already requested ECHA to prepare applications to add another 5 substances to the Candidate List. In each case, the legal obligation to provide substance declarations and information on safe use starts immediately the updated Candidate List is published.

The obligation applies to any components that a supplier chooses to supply in the EU. For example, spare parts, replacement items, upgrade kits etc. The only way that a component supplier can avoid these obligations is to refuse to supply any components in the EU.

The obligation applies to all components supplied in the EU after the date that the substances were included on the Candidate List. Thus the date of supply of the article is important. For example, these obligations apply to articles which were produced or imported into the EU before the date that the substances were included on the Candidate List and are supplied after the date of inclusion.

9 Substance disclosure requirements for imported assemblies

Section 2.2 and Section 2.3 of the ECHA Guidance¹¹ states that Article 33 (1) substance disclosure requirements “*apply to the article as produced or imported*”. Austria, Belgium, Denmark, France, Germany and Sweden have all refused to accept this application, because it means that items which are assembled outside the EU and then imported into the EU have different substance disclosure obligations under Article 33 (1) compared to items which are assembled in the EU. This is illustrated in Figure 3 which is reproduced from the ECHA Guidance.

For example, a power supply unit which is assembled outside the EU and then imported into the EU is treated as one article. This means that the Article 33 (1) substance disclosure requirements are based on whether Candidate List substances are present in concentrations > 0.1% w/w of the whole power supply unit.

¹¹ Guidance on Requirements for Substances in Articles, ECHA, May 2008

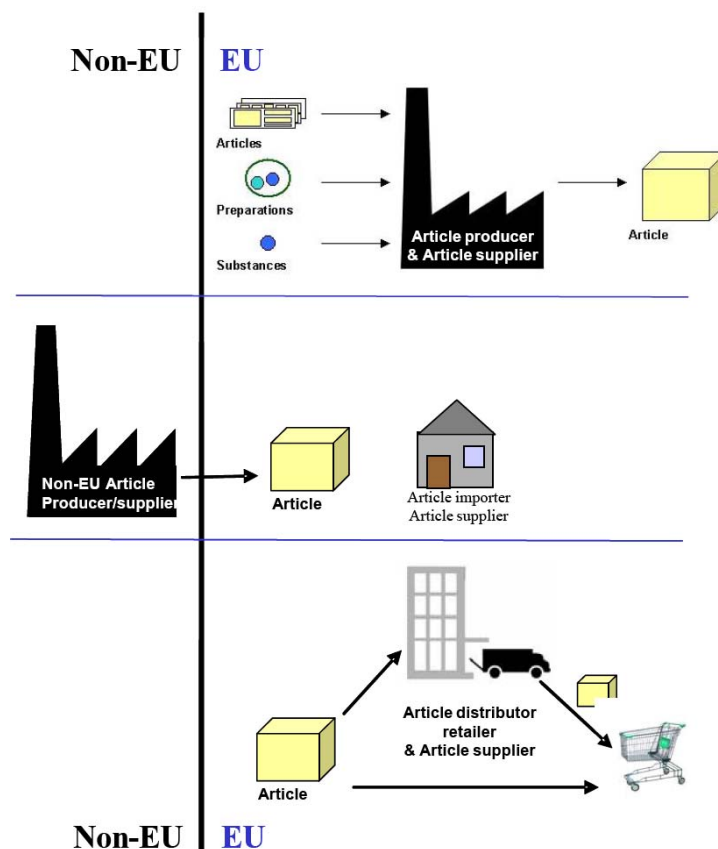


Figure 2: ECHA diagram which highlights how Article 33 (1) applies to equipment which is assembled in the EU compared to equipment which is imported into the EU

In contrast, for a power supply unit which is assembled in the EU the Article 33 (1) substance declaration requirements apply to each component supplier when they supply a component to the next manufacturer in the supply chain. Using the example in Figure 1, Article 7 (2) Notification and Article 33 Communication requirements will apply to the:

- bare circuit boards manufactured by the board manufacturer;
- board-level components imported by the board-level component supplier;
- assembled circuit board manufactured by the PCB assembler;
- housing manufactured by the housing manufacturer;
- cables imported by the cable supplier;
- power supply unit assembled by the contract manufacturer.

Whilst the majority of consumer products are assembled in South East Asia and imported into the EU as whole products, it is common practice to also import spare parts, replacement items and upgrade kits to support these products. Particularly for more expensive business equipment, it is also common practice to provide component repairs to this equipment locally in the EU, rather than shipping the whole product back for repair to the country of manufacture. All of these components are classed as articles when they are imported into the EU, or manufactured in the EU, and therefore must comply with Article 33 (1) when they are supplied to a recipient.



In practical terms, this means that EU manufacturers can leverage the legal obligations in Article 33 (1) to require second, third, fourth etc tier upstream suppliers in the EU to provide substance declarations for Candidate List substances. Manufacturers need this level of detail to make early strategic decisions on whether to design-out components which contain these substances.

For sub-assemblies and modules manufactured outside the EU and imported by suppliers, manufacturers will need to put more pressure on their suppliers to provide this level of detailed information. For example, where an EU manufacturer buys a power supply module from an EU importer.

10 Requirement for manufacturers to provide substance declarations to consumers on request

Starting from October 2008 REACH places a legal obligation on manufacturers and importers to disclose to consumers on request whether their finished equipment contains > 0.1% w/w of any Candidate List substance. This allows consumers to choose whether to buy equipment which contain these substances of very high concern. As consumer awareness of these substances increases, this will bring increasing pressure for manufacturers to phase out the use of these substances.

10.1 Substance declarations and information on safe use

Article 33 (2) requires any supplier of an article which contains more than 0.1% weight by weight (w/w) of any substance on the Candidate List to provide the **consumer on request** with:

“sufficient information, available to the supplier, to allow safe use of the article including, as a minimum, the name of that substance.”

This information must be provided free-of-charge within 45 days of the supplier receiving a request from any consumer.

The 0.1% w/w concentration applies to the article which is supplied to the consumer. For example, if the supplier provides a bag of screws to a consumer for DIY applications then the Article 33 (2) requirements apply to each individual screw. For an assembled item of equipment like a TV set, the 0.1% w/w concentration applies to the weight of the TV. The substance declaration obligations also apply to the packaging materials, regardless of whether it is manufactured in the EU or imported as part of imported goods. Packaging is always treated as a separate ‘article’ under REACH and a separate substance declaration is required for the packaging.

The General Product Safety Directive 2001/95/EEC already includes legal obligations to communicate information on product safety to consumers. This requirement is generally met by providing safety information in the user manual or on the packaging. If a supplier’s article does contain more than 0.1% w/w of any substance on the Candidate List then the supplier should review the product safety information to ensure that it specifically takes account of any necessary safety information relating to the Candidate List substance.

10.2 NGO action to promote consumer awareness of the Candidate List

NGO action to promote consumer awareness of REACH and the Candidate List has been led by the European Environmental Bureau, Friends of the Earth and Greenpeace) who banded together to form the Chemical Reaction project (www.chemicalreaction.org).

Following the Chemical Reaction project, these NGOs started early to raise consumer awareness of the right to enquire about the presence of Candidate List substances in products and to urge companies to take early preparations, well in advance of publication of the first Candidate List in October.

Greenpeace and Friends of the Earth publish an “Activists Guide to REACH” on their websites which includes a template letter for consumers to use to request information about Candidate List substances from suppliers, Figure 3.

Date

Dear Sir/Madam

In accordance with the new European regulation on Chemicals, REACH, I am writing to ask you to inform me about the presence in the product XX or its packaging of any chemical from the group of “substances of very high concern” as specified by REACH.

Should any of these substances be present in the product XX or its packaging, I wish to be informed about the name of this substance, and receive sufficient information on how I can protect myself and the environment from it.

I would be grateful to receive this information within 45 days as required by REACH.

I would also be grateful if you would inform me about steps you are taking to provide products intended for the same use but which do not contain such potentially hazardous chemicals.

Yours faithfully,

cc: European Chemicals Agency - P.O.Box 400,00120 Helsinki, Finland
phone: +358-9-686180
email: info@echa.europa.eu, www.echa.europa.eu

Figure 3: Greenpeace and Friends of the Earth template letter for consumers to send to suppliers

11 Additional requirements for Candidate List substances in articles

11.1 Article 7 (2) notification of substances in articles

REACH also includes measures to enable ECHA to track the use of large quantities of candidate list substances in articles. Article 7 (2) requires a company that manufactures or imports articles into the EU to notify ECHA if all of the following conditions are met:

- The article contains a substance which is included in the Candidate List; and
- The Candidate List substance is present in the articles in quantities totaling over 1 tonne per manufacturer or importer per year; and
- The Candidate List substance is present in the articles in a concentration > 0.1% w/w

The requirement to provide notification to ECHA takes effect from 1 June 2011. The deadline to provide notification to ECHA is six months after the substance has been included in the Candidate List. The requirement to provide notification to ECHA does not apply to articles which have already been manufactured in the EU, or imported into the EU, before a substance is included on the Candidate List.



If, however, one or both of the following conditions are met then the manufacturer or importer is not required to provide any notification:

- The manufacturer or importer can exclude exposure to humans or the environment during normal or reasonably foreseeable conditions of use including disposal (Article 7 (3)).
- The substance has already been registered for that use (Article 7 (6))

Note that the word 'intended' is not included in Article 7 (3). This means that notification to the European Chemical Agency may be required if the substance can be foreseeably released, even if unintentionally. One example of unintentional release is the wear of disk brakes on a car which releases substances. This is not intentional (generally release due to wear is not considered intentional under REACH) but if one of these substances is an SVHC then it is possible that you may be required to notify the European Chemical Agency if the above conditions are met. It is important to note that Article 7 (3) also includes exposure to humans or the environment during disposal.

It is unlikely that all of the requirements listed above will be met on many occasions, in particular that the substance has not already been registered for that use (Article 7 (6)). In practice, therefore, the number of notifications by manufacturers and importers under Article 7 (2) is likely to be low. However, there are some important substances that manufacturers should pay particular attention to. For example, one of the substances on the first Candidate List published in October 2008 is DEHP. Although over 400,000 tonnes of DEHP is put on the EU market each year for use as a plasticiser in PVC, it is possible that no one supplier puts more than 1,000 tonnes per year of DEHP on the market, in which case this substance would not require registration for use as a PVC plasticiser until May 2013. DEHP is used in flexible PVC applications in typical concentrations ranging from 30 to 45% and it is well known that DEHP leaches out from PVC. In this case, a company that is manufacturing or importing articles containing flexible PVC which come into human contact would be required to submit a notification to ECHA in June 2011 if the quantity of DEHP present in the articles was > 1 tonne per year.

The obligation to notify substances in articles also applies to the packaging materials, which may be manufactured in the EU or imported as part of imported goods. Packaging is always treated as a separate 'article' under REACH and the packaging must be assessed separately from any object that it contains.

11.2 Article 66 notification of authorised substances in articles

Even if a component supplier or equipment manufacturer uses the substance in accordance with one of the authorised uses, Article 66 still places obligations on the component supplier or equipment manufacturer to notify ECHA. Article 66 requires all component suppliers and equipment manufacturers who continue to use the substance in accordance with an authorised use to notify ECHA within 3 months of the first supply of the substance.

12 Substance restrictions enforced by REACH

The Marketing and Use Directive¹² was established in 1976 and places restrictions on the manufacture and use of certain substances in the EU. Some of the substance restrictions

¹² 76/769/EC



are already covered by the RoHS Directive, for example the use of cadmium in paints, plastics and coatings, and the use of lead carbonates and sulphates in paints. In addition, the Marketing and Use Directive established a further 18 substance restrictions which are potentially relevant to electrical and electronic equipment.

The European Commission decided to strengthen the implementation and enforcement of these substance restrictions by including them in the REACH Regulation. Under REACH, the European Commission can also place new restrictions on the manufacture of substances, in addition to their marketing and use.

Article 67 of REACH replaces the current Marketing and Use Directive and specifies that from June 2009

*“A substance on its own, in a preparation, **or in an article**, shall not be manufactured, placed on the market or used”* unless it complies with the restrictions in Annex XVII

“Placing on the market” is defined in Article 3 (12) as

“supplying or making available, whether in return for payment or free of charge, to a third party. Import shall be deemed to be placing on the market.”

As per the current Marketing and Use Directive, there are 18 substance restrictions in Annex XVII of the REACH Regulation which are potentially relevant to electrical and electronic equipment, in addition to the substances which are already restricted under the RoHS Directive.

12.1 Practical issues with the current Marketing and Use Directive

There are a number of practical issues with the way substances are currently restricted under the current Marketing and Use Directive.

Implementation at Member State level through a variety of different regulatory approaches

Article 8 of the Marketing and Use Directive requires Member States to

“Bring into force the provisions necessary to comply with this Directive within 18 months of its notification and shall forthwith inform the Commission thereof”

In practice this has led to different Member States adopting a variety of different regulatory approaches to implement the Directive. The Directive has been amended more than 30 times since 1976. In each case, the amendment has to be transposed into the different regulatory approaches in each Member State. In the UK, for example, restrictions relating to environmental protection were implemented by Regulations issued by DEFRA. However, restrictions relating to worker protection were implemented by the Health and Safety Executive and restrictions relating to consumer protection were implemented by the Department for Business, Enterprise and Regulatory Reform (BERR). Up to 2007, DEFRA had issued no less than 17 Regulations to implement the particular substance restrictions that it was responsible for¹³!

¹³ In January 2007 DEFRA compiled all these restrictions into a single set of regulations, the Controls on Dangerous Substances and Preparations Regulations 2006. However, these regulations will be replaced by REACH Article 67 from June 2009.

The situation is made worse because some Member States have adopted different interpretations of key terms in the Directive in the implementation of their national regulations.

In summary, under the current Marketing and Use Directive it is very hard for component suppliers and equipment manufacturers to:

- identify the particular regulations they must comply with in each Member State;
- understand how key terms in the Marketing and Use Directive are interpreted in the Member State's regulations.

Different interpretations across Member States of who is responsible for compliance

Article 2 of the Marketing and Use Directive states:

“Member States shall take all necessary measures to ensure that the dangerous substances and preparations listed in the Annex may only be placed on the market or used subject to the conditions specified therein”.

However, “placing on the market” is not defined in the Directive and Member States are free to interpret this concept provided the Treaty of Rome 1957 and other EC law is respected. This has produced a confusing EC legal framework at national level¹⁴.

Some Member States have adopted the definition provided in the Commission Blue Guide published in 1999 which defines “placing on the market” as

“the initial action of making a product available for the first time on the Community Market with a view to distribution or use in the Community”.

The key difference between this definition and the definition in REACH is the word “first”. In this definition, the notion of placing on the market is restricted to the ‘first making available’. In Member States who adopted the Blue Guide definition, the competent authorities cannot enforce the substance restrictions against subsequent acts of placing on the Community market. Under REACH, however, enforcement can take place against all subsequent acts of placing the article on the market.

12.2 Improved regulation of substance restrictions under REACH Article 67

Article 67 will improve the regulation and enforcement of these substances restrictions from June 2009. Article 67 also clearly applies these substance restrictions to any component supplier or equipment manufacturer that manufactures, imports or resells components or equipment in the EU.

Single, uniform application across all EU Member States

REACH is an EU Regulation and applies uniformly across all Member States – it does not require transposition into Member States regulatory approaches. This means that component suppliers and equipment manufacturers will be required to comply directly with the substance restrictions listed in Annex XVII.

¹⁴ The Interpretation of the term “placing on the market” in the context of the Marketing and Use Directive 76/769/EEC, Milieu Environmental Law and Policy, February 2008

Clear identification of who is responsible for compliance

Article 67 states that from June 2009

“A substance on its own, in a preparation, or in an article, shall not be manufactured, placed on the market or used” unless it complies with the restrictions in Annex XVII

This makes component suppliers and equipment manufacturers responsible for compliance with the substance restrictions when they manufacture or place an article on the market. Article 3 (12) defines “placing on the market” as meaning

“supplying or making available, whether in return for payment or free of charge, to a third party. Import shall be deemed to be placing on the market.”

In the example in Figure 1, the board manufacturer, PCB assembler, housing manufacturer and contract manufacturer are all producers that place articles on the market. **Each of these component suppliers is responsible for compliance with the substance restrictions in Annex XVII when they manufacture articles in the EU.** In this example, the component supplier and cable supplier are importers of articles which are manufactured outside the EU. **Each of these component suppliers is responsible for compliance with the substance restrictions in Annex XVII when they import articles into the EU.**

Under the REACH definition of ‘placing on the market’, enforcement action can also be taken against any organization that resells these articles in the EU.

Enforcement

Article 126 of REACH requires all Member States to define penalties for non-compliance with any aspect of REACH, and report these to the European Commission by 1 December 2008. The penalties must be effective, proportionate and dissuasive and Member States are responsible for taking all necessary steps to ensure that they are implemented. Member States are required to appoint Competent Authorities with responsibility for enforcing the penalties.

REACH also establishes an Enforcement Forum which is coordinated by ECHA. The REACH Enforcement Forum is responsible for coordinating the different Member States’ Competent Authorities to ensure a consistent approach to enforcement across all Member States.

Addition of new substance restrictions under Article 67

A request to include a new substance restriction under Article 67 can be initiated by any Member State or ECHA (at the request of the Commission) by compiling a so-called “Annex XV” dossier. The dossier must demonstrate that the risks from the substance are not adequately controlled and request action to address this.

Member States have 12 months to prepare the dossier from the date that they notify ECHA of their intention to prepare such as dossier, during which time another dossier for the same substance can not be prepared by the Commission or another Member State. ECHA is required to publish the Commission or Member State’s intention to launch a restriction procedure for a substance, and to suggest a restriction within 12 months of receiving a request from the Commission.

The final dossier and suggested restriction must be available for comment on the ECHA website for 6 months. The Committee for Risk Assessment has to provide an opinion within 9 months of the date of publication of the dossier, on whether the suggested restriction will appropriately reduce the risk to human health and the environment. The suggested restriction must also be considered by the Committee for Socio Economic Analysis and subjected to further consultation, before the restriction is finally published.

12.3 REACH restricted substances that may be found in EEE

Article 67 refers to the substance restrictions listed in Annex XVII. In addition to substances already restricted under the RoHS Directive (e.g. cadmium, lead), there are a further 18 substance restrictions which are potentially relevant to electrical and electronic equipment. ENVIRON has summarised these restrictions in Table 3 by grouping them under common headings. This helps component suppliers and equipment manufacturers to more quickly identify whether the substance restrictions are relevant to their components or equipment.

Table 4: Article 67 (Annex XVII) substance restrictions which are potentially relevant to EEE

Substance	Restriction
Asbestos	No intentionally added content
Ozone depleting substances. (These are liquids and gasses at room temperature)	Concentration must be less than 0.1% w/w in any substance or preparation
Plasticisers	
Phthalates (DEHP, DBP, BBP, DINP, DIDP, DNOP)	Concentration must be < 0.1% w/w of plasticised material when used in toys and childcare articles
Dielectric liquids previously used in transformers and capacitors	
Polychlorinated biphenyls (PCBs)	No content permitted
Polychlorinated terphenyls (PCTs)	No content permitted
Monomethyl dibromodiphenyl methane (trade name DBBT).	No content permitted
Monomethyl dichlorodiphenyl methane (trade name Ugilec 121 or Ugilec 21).	No content permitted
Monomethyl tetrachlorodiphenyl methane (trade name Ugilec 141).	No content permitted
Articles which may come into contact with skin	
Azo colourants containing certain amines. (These were previously used as dyes and colourants)	Not permitted in textile and leather articles which may come into direct and prolonged contact with skin



Nickel and nickel alloys	Must not be used in applications with direct and prolonged skin contact and where the rate of nickel release is > 0.5 micro gms per cm ² per week
Tri-(2,3-dibromo-propyl) phosphate	Not permitted in textile articles which may come into contact with skin
Tris-(1-aziridiny) phosphin oxide	Not permitted in textile articles which may come into contact with skin
Biocides, pesticides, wood preservatives etc	
Pentachlorophenol (PCP) and its salts and compounds. (This was previously used as a pesticide and wood preservative).	0.001%
Organostannic compounds. (These were previously used as biocides and anti-oxidants in paints)	No intentionally added content in substances or preparations
Tar oils and creosotes	No content permitted in wood
Other substances (all liquids at room temperature)	
Benzene	Concentration must be < 0.0005% w/w in toys and < 0.1% w/w in other substances or preparations
Trichlorobenzene	Concentration must be < 0.1% w/w in substances or preparations
Nonylphenol and nonylphenol ethoxylates	Concentration must be less than 0.1% w/w in substances or preparations

13 BOMcheck web database to enable component suppliers to comply with REACH requirements

As highlighted in the previous sections, REACH introduces new requirements on component suppliers to provide substance declarations (Article 33) and comply with substance restrictions (Article 67) when they supply their articles (e.g. components and sub-assemblies) to the next manufacturer in the supply chain. REACH is fundamentally different to RoHS in this regard.

Gathering and managing these substance declarations through the supply chain represents a considerable challenge for manufacturers and suppliers. Suppliers need guidance on the Candidate List substances and substance restrictions to help them make their declarations to manufacturers. Manufacturers and suppliers need a system to help them manage this information up the supply chain to the consumer, and keep up-to-date with new SVHC substances as they are added to the Candidate List and new substance restrictions added to Annex XVII. Manufacturers need to implement these systems early so that they can plan for any required product design changes and minimise any disruption to sales and maintenance of their equipment. The BOMcheck substances declarations web database has been developed specifically to enable management of this information through the supply chain.

ENVIRON and the COCIR medical device trade association believe the most cost-effective and efficient approach is for suppliers and manufacturers to share one web-based system. There are a number of existing web declarations systems (e.g. Synapsis EMARS, GEMS, Technidata CfP etc). However, when ENVIRON and COCIR reviewed these systems we found that none of them allow suppliers and manufacturers to share a single system. Instead, these systems are focused on a RoHS-type approach where each manufacturer purchases its own system to gather data separately from its own supply chain. We also found that these existing web systems are very expensive. The most basic system costs \$60,000 in the first year and \$30,000 per year thereafter. Some web systems cost up to \$300,000 in the first year!

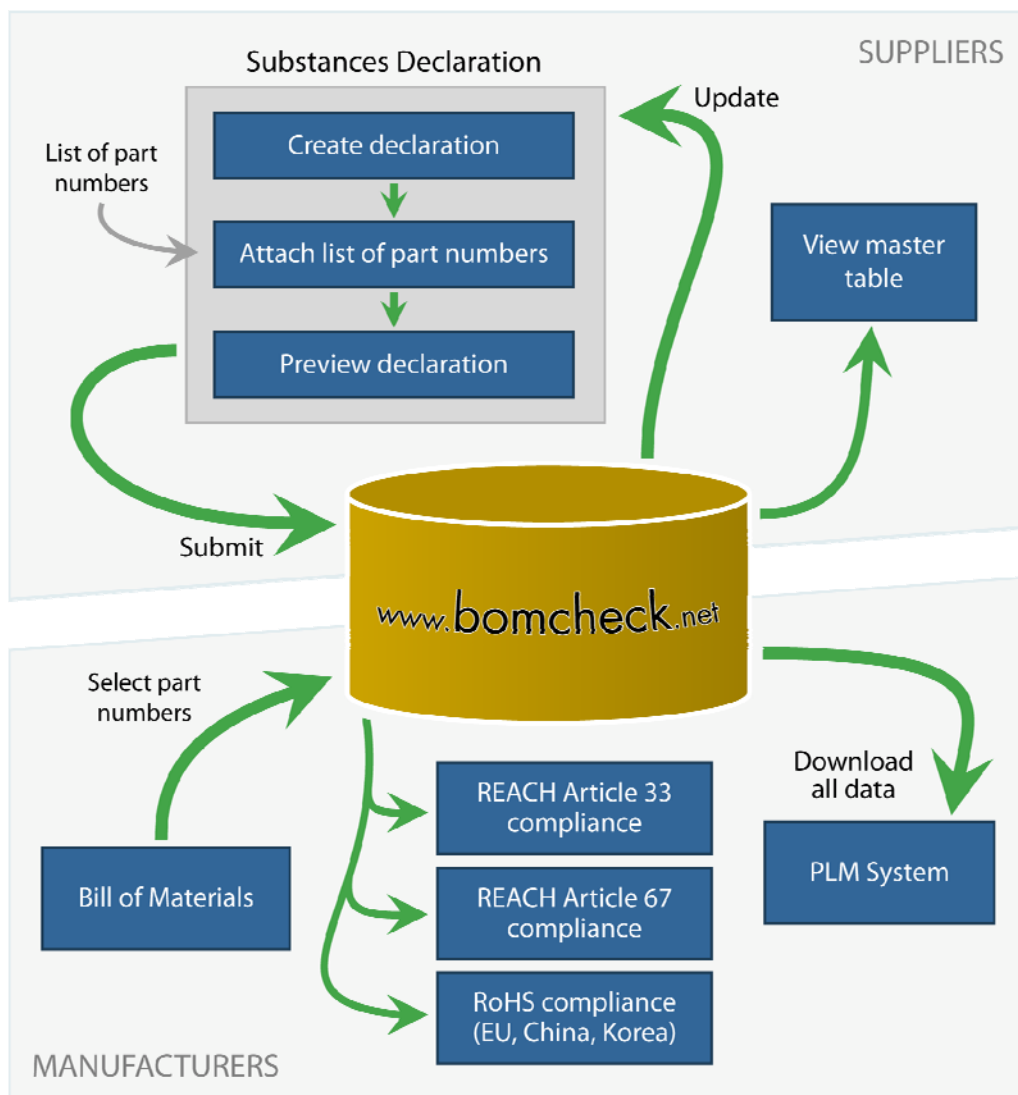
COCIR therefore launched the BOMcheck substance declaration web database initiative which will benefit not just the medical device industry but the whole electronics industry. Developed by ENVIRON, the web database system reduces business costs by enabling suppliers to upload their substances declarations to one location for access by all participating manufacturers.

13.1 How is industry leading this initiative?

The BOMcheck initiative is led by COCIR (www.cocir.org), the leading non-profit trade association for the radiological, electromedical and healthcare IT industry in Europe. COCIR membership comprises 14 of the largest manufacturers of electronic equipment in the world, including GE, Siemens, Philips, Toshiba, Hitachi, Agfa and Intel. These companies cover all sectors of the electronics industry. COCIR has also formed a Steering Group to guide the development of BOMcheck, which is led by Siemens and includes Philips, GE, Agfa and Texas Instruments.

The BOMcheck initiative was launched by COCIR at their offices in Brussels on 4 June 2008. The launch was attended by the European Commission and several other trade associations.

Figure 4: BOMcheck substance declarations web database



“BOMcheck is the first system that allows electronics producers to reduce the industry burden of ensuring REACH and RoHS compliance by compiling a centralised master database of substance data from suppliers” said Freimut Schröder Siemens Healthcare and COCIR Environmental Policy Focus Group chair.

COCIR Secretary General Nicole Denjoy added *“This groundbreaking efficient BOMcheck system reduces costs for our members and other industries as instead of each supplier having to deal individually with each manufacturer, it will provide one central location where the supplier can share its data with multiple manufacturers.”*

The European Commission, Orgalime, European Lamp Companies Federation and Agoria were among the delegates at the launch on 4 June in Brussels. The European Commission congratulated COCIR for leading this initiative.

13.2 What are the benefits and costs to suppliers?

The primary purpose of BOMcheck is to enable suppliers to manage compliance with their REACH obligations to:

- provide Candidate List substance declarations from October 2008 (Article 33); and
- comply with substance restrictions from June 2009 (Article 67).

All EU suppliers are required to comply with these requirements when they supply articles (i.e. components and sub-assemblies) to the next manufacturer in the supply chain. At the same time, BOMcheck also enables suppliers to provide substance declarations for RoHS and other restricted substances legislation.

Providing Candidate List substance declarations from October 2008

The Authorisation element of REACH is directly relevant to component suppliers and equipment manufacturers as this will place limits on the use of an increasing number of chemical substances. Under REACH, companies will need to apply for authorisation to continue to use substances of very high concern (SVHC) which are included in the Candidate List and then selected by ECHA.

Starting from October 2008 when the first Candidate List was published, REACH places a legal obligation on all EU component suppliers to inform manufacturers further down the supply chain whether their components contain any of the Candidate List substances in concentrations > 0.1% weight by weight (w/w) of the component.

EU manufacturers insist that their EU suppliers comply with this legal requirement so that the manufacturers can make early strategic decisions on whether to design-out components which contain these substances.

Compliance with substance restrictions from June 2009

As explained in section 12.1 and 12.2, the new REACH definition of 'placing on the market' in Article 67 clarifies that from June 2009 enforcement action can be taken against any EU organization which manufactures or supplies any article which does not comply with the substance restrictions listed in REACH Annex XVII. This enforcement action can be taken at any point in the supply chain. In particular, enforcement action can be taken against:

- an EU supplier which supplies components and sub-assemblies to a manufacturer that do not comply with the substance restrictions
- an EU manufacturer which produces an article from these components and sub-assemblies, which in turn does not comply with the substance restrictions.

To guard against this possible enforcement action, EU manufacturers will insist that their EU suppliers provide declarations that the suppliers are meeting their legal obligations to comply with the substance restrictions.

Cost-effective compliance with REACH requirements

BOMcheck provides a very cost-effective approach to enable suppliers to manage compliance with their REACH requirements and provide substance declarations for RoHS. An overview of the BOMcheck service for suppliers is provided in Figure 4.

The benefits to suppliers include:

- Guidance on Candidate List substances and substance restrictions to assist suppliers to make their declarations to manufacturers. The on-line forms on BOMcheck highlight where substances are commonly found in electrical and electronic equipment and explain the restrictions and any exemptions that apply.
- For components that contain more than 0.1% w/w of a Candidate List substance, BOMcheck automatically attaches the information on safe use which the supplier is required to provide to the manufacturer.
- Electronic signature arrangements so that the suppliers electronic records on BOMcheck are equivalent to paper records with handwritten signatures. BOMcheck provides the necessary controls so that the suppliers electronic records comply with Title 21 CFR Part 11 of the US Code of Federal Regulations under which the FDA accept *“electronic records and signatures as trustworthy, reliable and equivalent to paper records with handwritten signatures executed in paper”*.
- Keep up-to-date with REACH compliance requirements and RoHS restrictions. ENVIRON provides regular updates to suppliers as more substances require declaration (under REACH Article 33) or become restricted (under proposed amendments to REACH Article 67 and RoHS). Suppliers can update their declarations, submit additional declarations or withdraw part number declarations at any time.
- BOMcheck quality management system processes and procedures are published on www.BOMcheck.net for review by manufacturers. This removes the need for suppliers to develop and maintain their own quality management system for submitting substance declarations to manufacturers. In many cases, responding to management system questionnaires from manufacturers can be as time consuming as providing the substance declarations.
- Time cost savings from using only one system to provide REACH and RoHS substance declarations to multiple large electronics manufacturers.

In return for these benefits, suppliers pay a low-cost subscription of 300 Euros in the first year and a reduced annual renewal fee in subsequent years. COCIR and ENVIRON believe that this represents excellent value for money. The supplier pays the subscription by credit card on www.BOMcheck.net at the same time as it confirms the electronic signature arrangements, Figure 6.

Most suppliers will join BOMcheck because they receive a letter from one of their manufacturing customers informing them about REACH legal obligations in the EU, and requiring them to comply with these requirements by joining BOMcheck, see Annex 3. Once a supplier has joined BOMcheck they can use their membership to meet REACH requirements for all of their other manufacturing customers as well. ENVIRON provides a letter that suppliers can send to all their manufacturing customers (see Annex 4) to:

- Confirm that the supplier is a member of BOMcheck and that the supplier has followed the BOMcheck guidance and procedures to provide its REACH and RoHS substance declarations on www.BOMcheck.net
- Highlight that BOMcheck is free for manufacturers provided they send a letter to their own suppliers to require them to comply with their REACH requirements by joining BOMcheck.

- Emphasize that the supplier's electronic records on BOMcheck include electronic signatures so that they are equivalent to paper records with handwritten signatures

Many suppliers are also manufacturers and have their own supply chains. These suppliers can set up a manufacturer account with BOMcheck to manage receipt of REACH and RoHS substance declarations from their own suppliers. As explained in section 13.3, BOMcheck is free for manufacturers provided they send a letter to their suppliers to require them to comply with their REACH requirements by joining BOMcheck. For example, the contract manufacturer described in Figure 1 can use BOMcheck to receive REACH and RoHS substance declarations from the EU suppliers of cables, housings, circuit boards etc which it assembles into the power supply unit.

The REACH compliance benefits and low cost / free use of BOMcheck by suppliers and manufacturers enables BOMcheck to cascade through the supply chain, Figure 5.

Figure 5: How BOMcheck cascades REACH compliance through the supply chain

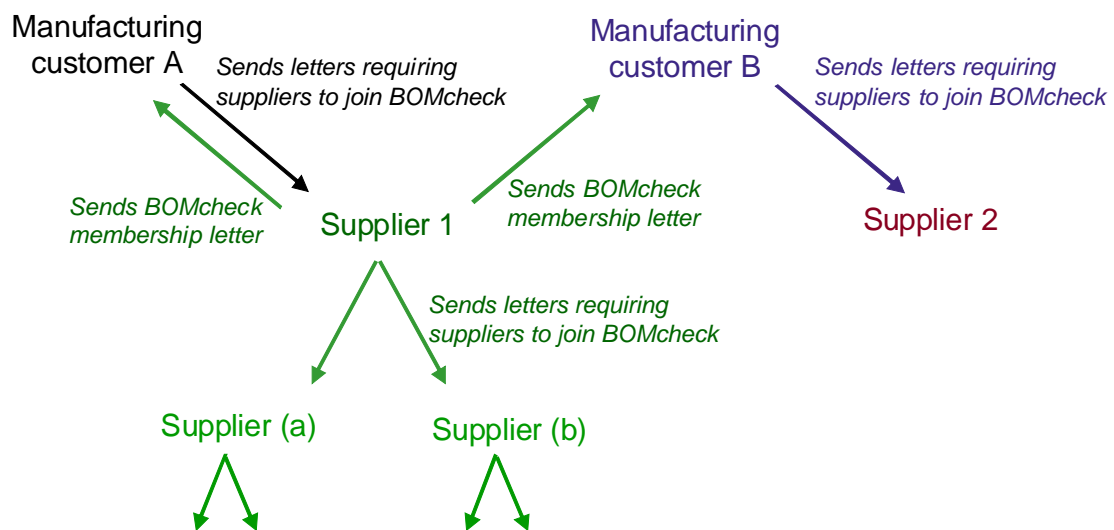
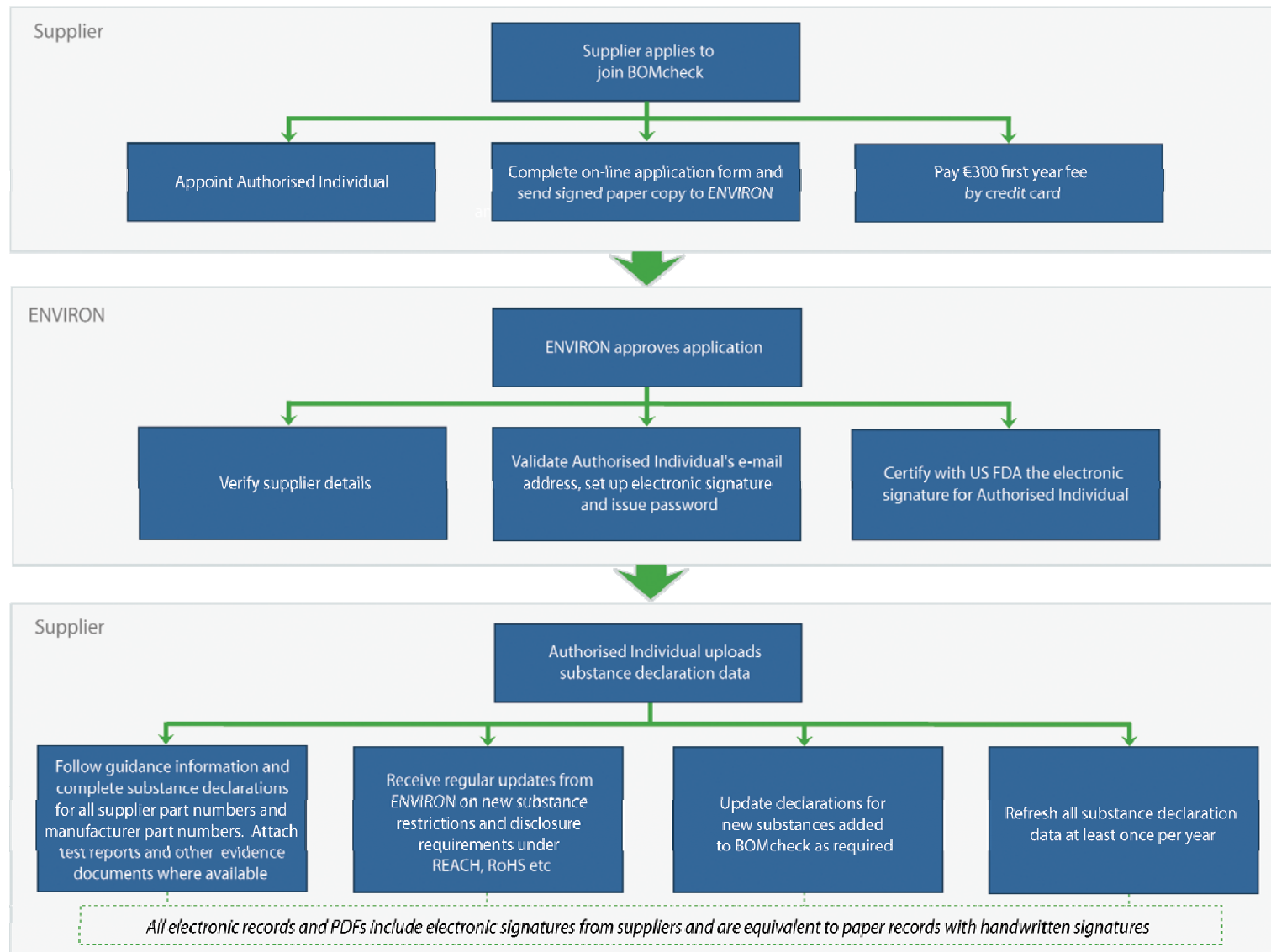


Figure 6: BOMcheck service for suppliers



13.3 What are the benefits and costs to manufacturers?

The main benefit that BOMcheck provides to manufacturers is a high quality, robust and cost-effective process for managing the REACH substance declarations which suppliers are required to provide to:

- Comply with the Article 33 (1) obligations to disclose the presence of Candidate List substance in articles from October 2008; and
- Demonstrate compliance with substance restrictions from June 2009 (Article 67).

This enables the manufacturers to comply with their REACH obligations under Article 33 and Article 67 when they supply assembled products onto their customers, and also to take early strategic decisions on phase-out of Candidate List substances. At the same time, BOMcheck also enables suppliers to provide substance declarations for RoHS and other restricted substances legislation.

Providing Candidate List substance declarations from October 2008

In addition to obligations on suppliers, REACH Article 33 also places obligations on manufacturers to inform their customers whether the assembled product contains more than 0.1% w/w of any Candidate List substance.

If the customer is an industrial or professional user, or a distributor, then Article 33 (1) requires the manufacturer to provide this information when they supply their products.

If the customer is a consumer (e.g. a private individual, household user etc) then under Article 33 (2) the manufacturer is required to provide this information free-of-charge within 45 days of receiving a request from any consumer.

To enable them to comply with this REACH requirement, all EU manufacturers should insist that their EU suppliers comply with their legal obligations under Article 33 (1) to inform them whether the components and sub-assemblies they supply contain Candidate List substances.

BOMcheck gathers the weights of the suppliers' parts and the actual percentage composition of Candidate List substances in the parts. The manufacturer can use BOMcheck to calculate whether a Bill of Materials (a structured list of part numbers) for a particular product exceeds the 0.1% threshold for any Candidate List substance. No manufacturer product data is stored on BOMcheck. The manufacturer's list of part numbers is automatically deleted after the calculations have been completed on BOMcheck.

Taking early strategic decisions on Candidate List substances from October 2008

Starting from October 2008 when the first Candidate List was published, REACH Article 33 (1) places a legal obligation on all EU component suppliers to inform manufacturers further down the supply chain whether their components contain any of the Candidate List substances in concentrations > 0.1% weight by weight (w/w) of the component.

All EU manufacturers insist that their EU suppliers comply with their legal obligations under Article 33 (1) so that the manufacturers can make early strategic decisions on whether to design-out components which contain Candidate List substances. As discussed in section 6, many manufacturers will choose to phase out Candidate List substances from their equipment for the following reasons:



- For uses not covered by a permanent exemption in Annex XIV, the continued manufacturing of components in the EU which contain priority substances drawn from the Candidate List will depend on whether an authorisation is issued by the European Commission. There is no guarantee that the Commission will issue an authorisation. Furthermore, each authorisation will be for a limited time period after which the authorisation will be reviewed and could be removed. Continued use of these components represents a business risk to the manufacturer that the components may no longer be available in the EU.
- To avoid this business risk, most companies will choose to phase out components containing the Candidate List substances where possible. As a result, companies that continue to use components containing these substances will find that they become more expensive and have less availability.
- Starting from October 2008 REACH places a legal obligation on manufacturers and importers to disclose to consumers on request whether their finished equipment contains > 0.1% w/w of any Candidate List substance. This allows consumers to choose whether to buy equipment which contain these substances of very high concern. As consumer awareness of these substances increases, this will bring increasing pressure for manufacturers to phase out the use of these substances.

EU manufacturers can leverage the legal obligations in Article 33 (1) to require second, third, fourth etc tier upstream suppliers in the EU to provide substance declarations for Candidate List substances. For sub-assemblies and modules manufactured outside the EU and imported by suppliers, manufacturers will need to put more pressure on their suppliers to provide this level of detailed information. For example, where an EU manufacturer buys a power supply module from an EU importer.

Manufacturers can choose to store a confidential 'watch list' of part numbers on BOMcheck and receive automatic notification if:

- A supplier changes the declaration status of any part number on the watch list. For example, in response to a new substance being added to the Candidate List or becoming restricted under Article 67
- A RoHS exemption which the part number relies on is removed by the European Commission (for example, in the case of the recent removal of the exemption for deca-BDE)

This 'watch list' is stored in a secure area on BOMcheck which can not be accessed by any user.

Managing compliance with substance restrictions from June 2009

As explained in section 12.1 and 12.2, the new REACH definition of 'placing on the market' in Article 67 clarifies that from June 2009 enforcement action can be taken against any EU organization which manufactures or supplies any article which does not comply with the substance restrictions listed in REACH Annex XVII. This enforcement action can be taken at any point in the supply chain. In particular, enforcement action can be taken against:

- an EU supplier which supplies components and sub-assemblies to a manufacturer that do not comply with the substance restrictions
- an EU manufacturer which produces an article from these components and sub-assemblies, which in turn does not comply with the substance restrictions.



To guard against this possible enforcement action, EU manufacturers should insist that their EU suppliers provide declarations that the suppliers are meeting their legal obligations to comply with the substance restrictions. This legal obligation also applies to suppliers who import sub-assemblies and modules manufactured outside the EU.

Free membership of BOMcheck for manufacturers

Membership of BOMcheck is free for manufacturers provided they agree to send a letter to their suppliers to require them to comply with their REACH requirements by joining BOMcheck. ENVIRON provides a standard letter which manufacturers can adapt and use, see Annex 3. The manufacturer must agree to send the letter within 3 months to all of its suppliers (including suppliers on the manufacturer's Approved Supplier Lists or equivalent).

Each supplier pays a low-cost subscription of 300 Euros per year to join BOMcheck. The supplier pays their subscription by credit card on BOMcheck.net at the same time as it confirms the electronic signature arrangements. ENVIRON will provide free membership of BOMcheck for small suppliers with a turnover of less than 3,000,000 Euros.

In effect, by agreeing to send out the letter the manufacturer is agreeing to 'market' the BOMcheck service to its suppliers. ENVIRON and COCIR believe that BOMcheck represents an extremely cost-effective approach to enable suppliers to comply with REACH substance declaration requirements. We believe that manufacturers sending out the letter will be sufficient for suppliers to appreciate these benefits and decide to join BOMcheck. In addition, we recognize that it is in the manufacturer's interests to ensure that all of its suppliers join BOMcheck. Accordingly, ENVIRON does not audit whether the manufacturer has sent out the letter to all suppliers or whether all suppliers have joined BOMcheck. Instead, we rely on the BOMcheck benefits to be self-evident to suppliers and manufacturers alike, and for market forces to prevail.

The BOMcheck service for manufacturers is summarized in Figure 7. To request a manufacturer's agreement please contact Dr Aidan Turnbull Head of WEEE, RoHS & EcoDesign.

Email: aturnbull@uk.vironcorp.com

Telephone: +44 (0)1225 748420

High quality and robust process for managing REACH and RoHS substance declarations

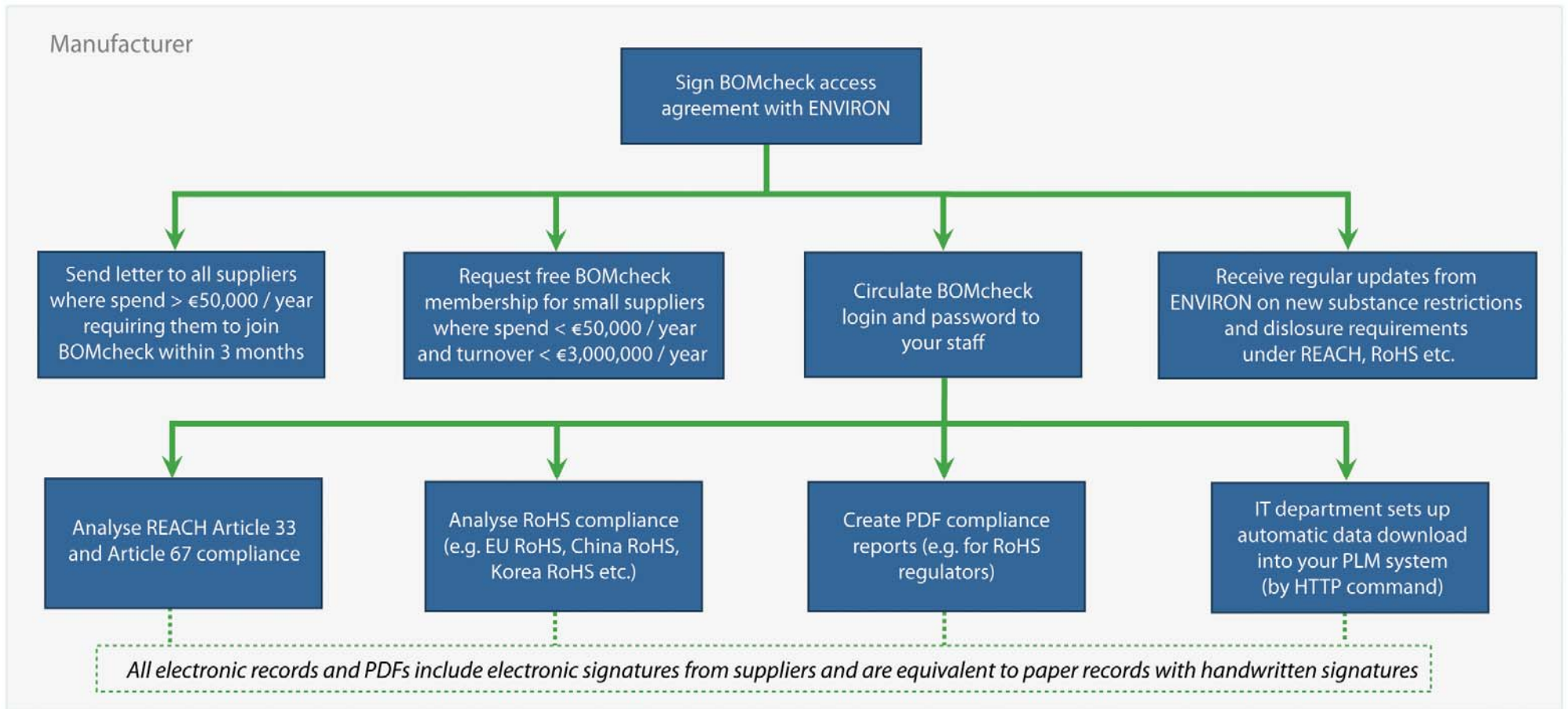
Manufacturers gain peace of mind from knowing that their suppliers are following a high quality and robust process for providing substance declarations for REACH and RoHS. An overview of the BOMcheck service for suppliers is provided in Figure 6. The benefits include:

- Guidance on Candidate List substances and substance restrictions to assist suppliers to make their declarations to manufacturers. The on-line forms on BOMcheck highlight where substances are commonly found in electrical and electronic equipment and explain the restrictions and any exemptions that apply.
- For components that contain more than 0.1% w/w of a Candidate List substance, BOMcheck automatically attaches the information on safe use which the supplier is required to provide to the manufacturer.



- Electronic signature arrangements so that the suppliers electronic records on BOMcheck are equivalent to paper records with handwritten signatures. BOMcheck provides the necessary controls so that the suppliers electronic records comply with Title 21 CFR Part 11 of the US Code of Federal Regulations under which the FDA accept *“electronic records and signatures as trustworthy, reliable and equivalent to paper records with handwritten signatures executed in paper”*.
- Keep up-to-date with REACH compliance requirements and RoHS restrictions. ENVIRON provides regular updates to suppliers as more substances require declaration (under REACH Article 33) or become restricted (under proposed amendments to REACH Article 67 and RoHS). Suppliers can update their declarations, submit additional declarations or withdraw part number declarations at any time.
- BOMcheck quality management system processes and procedures are published on www.BOMcheck.net for review by manufacturers. This removes the need for suppliers to develop and maintain their own quality management system for submitting substance declarations to manufacturers.

Figure 7: BOMcheck service for manufacturers



14 Managing RoHS compliance

In addition to providing substance declarations to comply with their REACH obligations under Article 33 and Article 67, BOMcheck also enables suppliers to provide substance declarations for RoHS and other restricted substances legislation.

14.1 How does BOMcheck manage changes in RoHS exemptions?

If a supplier claims that the use of certain substances in their parts is exempted under the RoHS Directive, then BOMcheck requires the supplier to select which particular exemption the supplier is claiming. If a particular exemption is removed from the RoHS Directive, BOMcheck will require all supplier members that relied on the exemption to update their substance declarations to indicate whether their parts still comply.

The recent removal of the Deca BDE exemption is a good example. Many manufacturers had not gathered sufficient information from their suppliers and so had to re-contact their suppliers to confirm whether they had relied on this exemption.

14.2 How does BOMcheck manage compliance with RoHS restrictions in China, Korea, Japan?

Other RoHS legislation around the world focuses on the same list of RoHS substances, but has different requirements. BOMcheck analyses the substance declarations provided by suppliers to identify any restrictions on using these parts in other parts of the world.

China RoHS

The Management Methods of Controlling Pollution by Electronic Information Products, known as China RoHS, is being implemented in two phases. It addresses the same substances as the EC RoHS Directive, but includes a much larger scope of products. Similar to the EC RoHS Directive, additional substances may also be covered under China RoHS in the future.

The first phase took effect from 1 March 2007 and comprises a series of marking requirements. In addition to a label on the product, if the product contains RoHS materials then the user manual must also include a Hazardous Substance Table (in Chinese) which lists where these substances are found in the product. Another marking requirement, described in Article 14, requires the manufacturer to label the packaging and to use non-toxic, harmless, readily degradable and recyclable materials.

The second phase is when the actual substance restrictions will take effect. In 2008 the Chinese government will publish a 'catalog' which will list the dates by which particular products must comply with the substance restrictions. This may include exemptions from materials restrictions for certain types of equipment and in certain applications. The catalog will also identify some products where pre-market testing and certification will be required before the product can be sold in China.

Korea RoHS

The *Act for Resource Recycling of Electrical/Electric Products and Automobiles* was published on 2 April 2007 and came into force on 1 January 2008. The Act applies the same EC RoHS materials restrictions and maximum concentration values to 10 categories of electrical and electronic equipment which are listed in Article 6, Enforcement Ordinance of the Act.



Japan RoHS

Under an amendment to the Law for the Promotion of the Effective Utilisation of Resources, Japan introduced a mandatory labelling standard for certain types of household electrical equipment and IT equipment from 1 July 2006. If any single homogenous material in these types of equipment contains > 0.01% by weight of cadmium or > 0.1% by weight of lead, mercury, hexavalent chromium, PBB or PBDE, the J-MOSS labeling standard requires that the equipment is marked with an orange "R" mark. If the equipment does not contain these materials it should be marked with a green "G" mark.

14.3 What are the new substances that may be added to RoHS?

ENVIRON represented the Medical Device Industry at the European Commission stakeholder workshop on 6 May 2008 to discuss possible new substances to be added to the RoHS Directive. The Commission's proposal for a new RoHS Directive was issued for inter-service consultation on 29 September. There is no immediate extension to the list of restricted substances under RoHS. Instead, the proposal for a new RoHS Directive includes a new Annex C which lists the following 5 substances to be assessed for further possible restriction under the RoHS Directive:

- TBBP-A (tetrabromobisphenol-A) as an additive flame retardant. Use of TBBP-A as a reactive flame retardant in epoxy and polycarbonate resins would be exempted. TBBP-A is widely used as a reactive flame retardant in printed circuit boards. The main use of TBBP-A as an additive flame retardant is in ABS (acrylonitrile-butadiene-styrene) resins.
- HBCDD (hexabromocyclododecane). HBCDD is used as a flame retardant in HIPS (high impact polystyrenes)
- Three types of phthalates: DEHP (bis[2-ethylhexyl] phthalate), BPP (butyl benzyl phthalate) and DBP (dibutylphthalate). These are mainly used as plasticizers in polymer products, particularly PVC. A number of exemptions would be required for particular materials applications, for example in medical devices.

Apart from TBBP-A, the other four substances are already included in the first Candidate List published in October 2008.

Once the Commission assessment has confirmed that these new substances will be added to the RoHS Directive, we will notify all supplier members that they must now provide declarations for these substances for their part numbers at the single homogenous material level. The on-line forms on BOMcheck will help suppliers to complete their substances declarations by:

- explaining the restrictions that apply to each new RoHS substance and any exemptions that apply
- highlighting where the new RoHS substances are commonly found in electrical and electronic equipment
- providing information on alternative substances, where available.



15 About ENVIRON

ENVIRON is a leading international environmental and life sciences consultancy with 1,300 staff in 73 offices across 16 countries. Business turnover in 2007 was US \$200,000,000. Further details about ENVIRON can be found at www.vironcorp.com.

The BOMcheck service is delivered by ENVIRON's EcoDesign Practice which has extensive experience in delivering REACH, RoHS, WEEE and EcoDesign services for the electronic equipment industry. Highlights include:

- ENVIRON has extensive experience in all aspects of the REACH Directive. In particular, we have carried out REACH gap analysis and developed REACH compliance action plans for several large electronic equipment manufacturers. For more information about this service contact Dr Aidan Turnbull on aturnbull@uk.vironcorp.com.
- ENVIRON are the EcoDesign consultant for the leading European trade association COCIR (www.cocir.org) and represent the Medical Device Industry in negotiations with the European Commission on the RoHS Directive. ENVIRON has written several joint industry statements on proposals for new RoHS substances and possible inclusion of medical devices in RoHS.
- ENVIRON provided detailed consulting advice to the Irish WEEE Agency (www.WEEERegister.ie) to assist with the practical implementation of the Irish WEEE Regulations for B2B products.

ENVIRON also provides dedicated WEEE compliance services for producers of Business-to-Business (B2B) electrical and electronic equipment.

- Waste Electrical and Electronic Equipment (WEEE) compliance requirements are different in each EU Member State. But ENVIRON's web-based compliance management systems (www.b2bwEEE.com) enable manufacturers and importers of business products to cut through the confusion and have a single system for WEEE collection, recycling and reporting across Europe.
- The UK WEEE Regulations require importers and manufactures to join an approved WEEE Producer Compliance Scheme for producer registration and compliance data reporting to the Environment Agency. ENVIRON's Scheme (www.b2bwEEE-scheme.com) was the first fully approved Scheme in the UK.

ENVIRON's EcoDesign practice is led by Dr Aidan Turnbull. Aidan holds a Doctorate in Physics and Electronics, sponsored by British Telecom through a CASE award. He taught undergraduate electronics at Durham University and Glasgow University. He is also a registered Environmental Auditor with the Institute of Environmental Management and Assessment (IEMA).

Aidan is an internationally recognised expert on EcoDesign and has won consulting awards in the UK¹⁵ and US¹⁶. Aidan's specialist expertise in EcoDesign in the electronics sector results from a wide range of projects over the past 10 years ranging from

¹⁵ Surface Engineering Association Outstanding Achievement Award for 2004, AEA Technology Project Manager of the Year 1996

¹⁶ Environment Business Journal Project Merit Award 2004



international projects with Blue Chip companies, Government departments and agencies, and leading industry trade associations. Aidan was one of only eight eco-design consultants appointed to a UK Government panel that advises on both compliance and broader eco-design approaches. Aidan also managed and wrote the UK Government Guidelines on actions that companies should take to prepare for compliance with WEEE and RoHS. Separate guidelines were produced for CEOs, Marketing Directors and Technical Directors, and Designers. The guidelines were published by the Government Agency Envirowise in 2003.

16 Further information

Suppliers can join BOMcheck by completing the on-line application forms on www.bomcheck.net.

Manufacturers can request a free web demonstration or receive a manufacturer agreement for action by contacting:

Europe and US

Dr Aidan Turnbull, Head of WEEE, RoHS & EcoDesign.

Email: aturnbull@uk.vironcorp.com

Telephone: +44 (0) 1249 700104

Japan and Asia Pacific

Dr Kanji Tamamushi

Email: ktamamushi@environcorp.com

Telephone: +81 90 1212 1476

ANNEX 1: Key REACH Articles for equipment manufacturers / importers

Article 7: Registration and notification of substances in articles

1. Any producer or importer of articles shall submit a registration to the Agency for any substance contained in those articles, if both the following conditions are met:
 - (a) the substance is present in those articles in quantities totalling over 1 tonne per producer or importer per year;
 - (b) the substance is intended to be released under normal or reasonably foreseeable conditions of use.

A submission for registration shall be accompanied by the fee required in accordance Title IX.

2. Any producer or importer of articles shall notify the Agency, in accordance with paragraph 4 of this Article, if a substance meets the criteria in Article 57 and is identified in accordance with Article 59(1), if both the following conditions are met:
 - (a) the substance is present in those articles in quantities totalling over 1 tonne per producer or importer per year;
 - (b) the substance is present in those articles above a concentration of 0,1 % weight by weight (w/w).
3. Paragraph 2 shall not apply where the producer or importer can exclude exposure to humans or the environment during normal or reasonably foreseeable conditions of use including disposal. In such cases, the producer or importer shall supply appropriate instructions to the recipient of the article.
4. The information to be notified shall include the following:
 - (a) the identity and contact details of the producer or importer as specified in section 1 of Annex VI, with the exception of their own use sites;
 - (b) the registration number(s) referred to in Article 20(1), if available;
 - (c) the identity of the substance as specified in sections 2.1 to 2.3.4 of Annex VI;
 - (d) the classification of the substance(s) as specified in sections 4.1 and 4.2 of Annex VI;
 - (e) a brief description of the use(s) of the substance(s) in the article as specified in section 3.5 of Annex VI and of the uses of the article(s);
 - (f) the tonnage range of the substance(s), such as 1-10 tonnes, 10-100 tonnes and so on.
5. The Agency may take decisions requiring producers or importers of articles to submit a registration, in accordance with this Title, for any substance in those articles, if all the following conditions are met:
 - (a) the substance is present in those articles in quantities totalling over 1 tonne per producer or importer per year;
 - (b) the Agency has grounds for suspecting that:
 - i) the substance is released from the articles, and
 - ii) the release of the substance from the articles presents a risk to human health or the environment;
 - (c) the substance is not subject to paragraph 1.

A submission for registration shall be accompanied by the fee required in accordance Title IX.

6. Paragraphs 1 to 5 shall not apply to substances that have already been registered for that use.
7. From 1 June 2011 paragraphs 2, 3 and 4 of this Article shall apply 6 months after a substance is identified in accordance with Article 59(1).
8. Any measures for the implementation of paragraphs 1 to 7 shall be adopted in accordance with the procedure referred to in Article 133(3).



Article 33: Duty to communicate information on substances in articles

1. Any supplier of an article containing a substance meeting the criteria in Article 57 and identified in accordance with Article 59(1) in a concentration above 0.1 % weight by weight (w/w) shall provide the recipient of the article with sufficient information, available to the supplier, to allow safe use of the article including, as a minimum, the name of that substance.
2. On request by a consumer any supplier of an article containing a substance meeting the criteria in Article 57 and identified in accordance with Article 59(1) in a concentration above 0,1 % weight by weight (w/w) shall provide the consumer with sufficient information, available to the supplier, to allow safe use of the article including, as a minimum, the name of that substance.

The relevant information shall be provided, free of charge, within 45 days of receipt of the request.

Article 67: Restrictions on the manufacturing, placing on the market and use of certain dangerous substances, preparations and articles

1. A substance on its own, in a preparation or in an article, for which Annex XVII contains a restriction shall not be manufactured, placed on the market or used unless it complies with the conditions of that restriction. This shall not apply to the manufacture, placing on the market or use of a substance in scientific research and development. Annex XVII shall specify if the restriction shall not apply to product and process orientated research and development, as well as the maximum quantity exempted.
2. Paragraph 1 shall not apply to the use of substances in cosmetic products, as defined by Directive 76/768/EEC, with regard to restrictions addressing the risks to human health within the scope of that Directive.
3. Until 1 June 2013, a Member State may maintain any existing and more stringent restrictions in relation to Annex XVII on the manufacture, placing on the market or use of a substance, provided that those restrictions have been notified according to the Treaty. The Commission shall compile and publish an inventory of these restrictions by 1 June 2009.

ANNEX 2: Safety Data Sheet or similar safety information requirements for supply of substances and preparations purchased in the EU

In some cases, a component supplier or equipment manufacturer may purchase substances or preparations in the EU for supply or use with their components or equipment. In this case, component suppliers and equipment manufacturers should check that they are using the substances or preparations in a way which has already been identified by an upstream supplier in the EU. If the component supplier or equipment manufacturer is supplying or using the substance in a way which has not been identified by an upstream supplier, they can choose to:

- Inform the supplier under Article 37 (2) and require them to address this use in their registration dossier for the substance under Article 37 (3). Provided the supplier is informed at least 12 months before the registration deadline, the supplier is required to support the use, unless the use represents unacceptable risk to human health or the environment;
- Keep this use of the substance confidential in which case the component supplier or equipment manufacturer must prepare a chemical safety report under Article 37 (4).

Component suppliers or equipment manufacturer who purchase substances or preparations in the EU for supply or use with their components or equipment will also need to ensure the following requirements are addressed:

- Article 31: Requirements for Safety Data Sheets
- Article 32: Duty to communicate information down the supply chain for substances on their own or in preparations for which a safety data sheet is not required
- Article 34: Duty to communicate information on substances and preparations up the supply chain
- Access to information for workers and documentation retention obligations in Articles 35 and 36

The component supplier or equipment manufacturer should require their supplier to provide all necessary information to meet Article 31 and Article 32 requirements. The component supplier or equipment manufacturer should communicate this information to their customers, to meet Article 34 requirements. The main requirements in these Articles are summarised below.

REACH Article 31 (1) requires the supplier of a substance or preparation to provide the recipient of the substance or preparation with a safety data sheet where:

- a substance or preparation is classified as dangerous according to the Dangerous Substances Directive or the Dangerous Preparations Directive¹⁷; or
- a substance is PBT (persistent, bioaccumulative and toxic) or vPvB (very persistent and very bioaccumulative) in accordance with the criteria set out in Annex XIII; or
- a substance is included in the Candidate List as per Article 59 (1)

Article 31 (2) requires the supplier to provide the recipient at his request with a safety data sheet where a preparation is not classified as dangerous according to the Dangerous Preparations Directive, but contains:

- in an individual concentration of ≥ 1 % by weight for non-gaseous preparations (and $\geq 0.2\%$ by volume for gaseous preparations) at least one substance posing human health or environmental hazards; or

¹⁷ Directive 1999/45/EC



- in an individual concentration of $\geq 0.1\%$ by weight for non-gaseous preparations at least one substance that is PBT (persistent, bioaccumulative and toxic) or vPvB (very persistent and very bioaccumulative) in accordance with the criteria set out in Annex XIII or is included in the Candidate List as per Article 59 (1)
- a substance for which there are Community workplace exposure limits.

Article 32 requires the supplier of a substance or preparation to provide the recipient with certain other substance information, even when a safety data sheet is not required.

Article 34 requires any manufacturer or importer or downstream user of a substance or preparation to communicate information to the next recipient of the substance or preparation.

Are there any requirements to supply safety data sheets for articles?

As discussed above, Article 31 places certain requirements for a supplier who provides substances or preparations to a recipient to provide that recipient with a safety data sheet. Article 32 requires the supplier of a substance or preparation to provide the recipient with certain other substance information, even when a safety data sheet is not required. In both these cases, the requirements only relate to a supplier who provides substances or preparations to a recipient. This is several stages down the supply chain from the manufacturer of the finished item of electrical or electronic equipment. For example, take an FR4 circuit board which is made from an epoxy resin. The supplier of the epoxy resin (a preparation) is required to provide a safety data sheet (or other substance information required under Article 32) to the company who manufactures the circuit board (an article). As the circuit board is an article (and not a substance or a preparation) there is no requirement for the circuit board manufacturer to provide a safety data sheet (or other substance information required under Article 32) when the board is then sold to a printed circuit board assembler. The circuit board assembler then sells the populated circuit board to the electrical or electronic equipment manufacturer (or other tier in the supply chain), again without a safety data sheet (or other substance information required under Article 32).



ANNEX 3: BOMcheck letter for manufacturers to send to suppliers

[Supplier Name]

[Supplier address]

[Date]

Dear [name]

RE: Requirement to comply with EU REACH obligations by joining the BOMcheck substances declarations web database

As soon as the first Candidate List is published in October 2008, Article 33 (1) of the REACH Regulation places a legal obligation on all EU suppliers to inform [Manufacturer name] whether the components or assemblies supplied to us contain any of the REACH Candidate List substances in concentrations > 0.1% w/w. For all components or assemblies which exceed this concentration, the supplier has a legal obligation to provide information to [Manufacturer name] on safe use.

From June 2009, Article 67 of REACH places a legal obligation on all EU suppliers to comply with the substance restrictions listed in Annex XVII when they supply components or sub-assemblies to [Manufacturer name].

In view of these obligations, [Manufacturer name] requires all of our suppliers (including Suppliers on the [Manufacturer name] Approved Supplier Lists) to join the BOMcheck substances declarations web database (www.BOMcheck.net). BOMcheck is an industry-wide initiative which is driven by the European trade association COCIR (www.cocir.org) and has been developed by ENVIRON. Membership of the COCIR trade association includes Siemens, Philips, GE, Agfa, Hitachi, Toshiba, IBM, Intel and Canon.

The web database covers REACH, RoHS and other restricted substances legislation. The benefits to suppliers include:

- Guidance on Candidate List substances and substance restrictions to assist suppliers to make their declarations to manufacturers. The on-line forms on BOMcheck highlight where substances are commonly found in electrical and electronic equipment and explain the restrictions and any exemptions that apply.
- For components that contain more than 0.1% w/w of a Candidate List substance, BOMcheck automatically attaches the information on safe use which the supplier is required to provide to the manufacturer.
- Electronic signature arrangements so that the suppliers electronic records on BOMcheck are equivalent to paper records with handwritten signatures. BOMcheck provides the necessary controls so that the suppliers electronic records comply with Title 21 CFR Part 11 of the US Code of Federal Regulations under which the FDA accept “*electronic records and signatures as trustworthy, reliable and equivalent to paper records with handwritten signatures executed in paper*”.
- Keep up-to-date with REACH compliance requirements and RoHS restrictions. ENVIRON provides regular updates to suppliers as more substances require declaration (under REACH Article 33) or become restricted (under proposed amendments to REACH Article 67 and RoHS). Suppliers can update their declarations, submit additional declarations or withdraw part number declarations at any time.
- BOMcheck quality management system processes and procedures are published on www.BOMcheck.net for review by manufacturers. This removes the need for suppliers to develop and maintain their own quality management system for submitting substance declarations to manufacturers.
- Time cost savings from using only one system to provide REACH and RoHS substance declarations to multiple large electronics manufacturers.

In return for these benefits, suppliers pay a low-cost subscription of 300 Euros year in the first year and a reduced annual renewal fee in subsequent years. We believe that this represents excellent value for money.



Once a supplier has joined BOMcheck they can use their membership to demonstrate compliance with REACH obligations to other manufacturing customers. ENVIRON provides a letter that suppliers can send to all their manufacturing customers to:

- Confirm that the supplier is a member of BOMcheck and that the supplier has followed the BOMcheck guidance and procedures to provide its REACH and RoHS substance declarations on www.BOMcheck.net
- Highlight that BOMcheck is free for manufacturers provided they send a letter to their own suppliers to require them to comply with REACH obligations by joining BOMcheck;
- Emphasize that the supplier’s electronic records on BOMcheck include electronic signatures so that they are equivalent to paper records with handwritten signatures.

Many suppliers are also manufacturers and have their own supply chains. These suppliers can set up a manufacturer account with BOMcheck to manage receipt of REACH and RoHS substance declarations from their own suppliers.

Please give us notice by returning to us a signed copy of this letter whether you will join BOMcheck. When you join BOMcheck you will conclude a separate contract with ENVIRON by following the instructions at www.BOMcheck.net. Further details are available at www.bomcheck.net/supplier.

We look forward to your cooperation in this important matter.

Yours sincerely

Our company will / will not join BOMcheck *[delete as applicable]*

Notified by *[supplier name]*

.....
[signature]

.....
[name]

.....
[title]



ANNEX 4: BOMcheck letter for suppliers to send to manufacturers

[Manufacturer Name]
[Manufacturer address]

[Date]

Dear [name]

RE: [Supplier Name] compliance with EU REACH requirements through BOMcheck substances declarations web database

This is to inform [Manufacturer Name] how you can access the substance declaration information which [Supplier Name] provides to meet requirements under the EU REACH Regulation.

As soon as the first Candidate List is published in October 2008, Article 33 (1) of the REACH Regulation places a legal obligation on all EU suppliers to inform their manufacturing customers whether the components or assemblies they supply contain any of the REACH Candidate List substances in concentrations > 0.1% w/w. For all components or assemblies which exceed this concentration, the supplier has a legal obligation to provide information on safe use.

From June 2009, Article 67 of REACH places a legal obligation on all EU suppliers to comply with the substance restrictions listed in Annex XVII when they supply components or sub-assemblies to manufacturing customers.

To meet these requirements, [Supplier Name] has joined the BOMcheck substances declarations web database. BOMcheck is an industry-wide initiative which is driven by the European trade association COCIR (www.cocir.org) and has been developed by ENVIRON. Membership of the COCIR trade association includes Siemens, Philips, GE, Agfa, Hitachi, Toshiba, IBM, Intel and Canon.

[Supplier Name] has followed the procedures and guidance on BOMcheck to provide substance declarations for REACH, RoHS and other restricted substances legislation on www.BOMcheck.net. [Supplier Name] complies with all of the BOMcheck Member Rules and ENVIRON has certified our electronic signature arrangements with the US FDA. Accordingly, our electronic records on BOMcheck comply with Title 21 CFR Part 11 of the US Code of Federal Regulations under which the FDA accept “*electronic records and signatures as trustworthy, reliable and equivalent to paper records with handwritten signatures executed in paper*”.

We pay a low-cost subscription of 300 Euros per year to use the BOMcheck service. We believe this represents excellent value for money.

BOMcheck is free for manufacturers provided they send a letter to their own suppliers to require them to comply with REACH obligations by joining BOMcheck. To request a manufacturer’s agreement to join BOMcheck please contact Dr Aidan Turnbull, Head of WEEE, RoHS and EcoDesign, ENVIRON, e-mail: aturnbull@uk.vironcorp.com, tel: +44 1225 748420.

Manufacturers benefit from knowing that their suppliers are following a high quality and robust process for providing substances declarations for REACH and RoHS. BOMcheck quality management system processes and procedures are published on www.BOMcheck.net. The benefits to manufacturers also include:

- BOMcheck gathers the weights of the suppliers’ parts and the actual percentage composition of Candidate List substances in the parts. The manufacturer can use BOMcheck to calculate whether a Bill of Materials (a structured list of part numbers) for a particular product exceeds the 0.1% threshold for any Candidate List substance. No manufacturer product data is stored on BOMcheck. The manufacturer’s list of part numbers is automatically deleted after the calculations have been completed on BOMcheck.



- Manufacturers can choose to store a confidential ‘watch list’ of part numbers on BOMcheck and receive automatic notification if:
 - A supplier changes the declaration status of any part number on the watch list. For example, in response to a new substance being added to the Candidate List or becoming restricted under Article 67
 - A RoHS exemption which the part number relies on is removed by the European Commission (for example, in the case of the recent removal of the exemption for deca-BDE)
- Keep up-to-date with REACH compliance requirements and RoHS restrictions. ENVIRON provides regular updates to suppliers as more substances require declaration (under REACH Article 33) or become restricted (under proposed amendments to REACH Article 67 and RoHS). Suppliers can update their declarations on BOMcheck, submit additional declarations or withdraw part number declarations at any time.
- Time cost savings from using only one system to access to REACH and RoHS substance declarations from multiple suppliers.

Yours sincerely